

## duMONT

### Splined push broach HSS Fit JS9, Type: 4B1



#### Order data

Order number	290405 4B1
GTIN	662600444037
Item class	29J

#### Description

##### Application:

For production of keyways to DIN 6885.

##### Supplied with:

Broaches including the necessary shims.

##### Note:

- **Broaches for high tensile materials, increased number of passes or special applications available (on request).**
- **After first and second of three passes, back the broach off slightly – the broach will then align itself.**
- **Coated broaches and inch size broaches available on request.**
- **BROACHING PRESSES can be found in Volume 2 (Hand tools and metrology).**
- **Size 28; 32 and 36 available on request, on short lead times.**

Tool material: HSS

Broach length: 172 mm

Keyway width: 4 mm

Keyway depth: 1.8 mm

for bore  $\varnothing$  to DIN 6885: 11 - 12 mm

Broaching length in steel: 8 - 42 mm

necessary broaching force for St50 and max. broaching length: 550 kg

## Technical description

Keyway width	4 mm
necessary broaching force for St50 and max. broaching length	550 kg
Number of passes	2
Broach length	172 mm
Broaching length in steel	8 - 42 mm
for bore $\varnothing$ to DIN 6885	11 - 12 mm
Keyway depth	1.8 mm
Back width	6.46 mm
Tool material	HSS
Type of product	Broach

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## Accessories

Shim for push broach No. 290405 – 407 Type 4B1	290410 4B1
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