

duMONT

Splined push broach HSS Fit JS9, Type: 5B1



Order data

Order number	290405 5B1
GTIN	662600444044
Item class	29J

Description

Application:

For production of keyways to DIN 6885.

Supplied with:

Broaches including the necessary shims.

Note:

- Broaches for high tensile materials, increased number of passes or special applications available (on request).
- After first and second of three passes, back the broach off slightly – the broach will then align itself.
- Coated broaches and inch size broaches available on request.
- BROACHING PRESSES can be found in Volume 2 (Hand tools and metrology).
- Size 28; 32 and 36 available on request, on short lead times.

Tool material: HSS

Broach length: 172 mm

Keyway width: 5 mm

Keyway depth: 2.3 mm

for bore \varnothing to DIN 6885: 12 - 17 mm

Broaching length in steel: 8 - 42 mm

necessary broaching force for St50 and max. broaching length: 850 kg

Technical description

for bore Ø to DIN 6885	12 - 17 mm
Broaching length in steel	8 - 42 mm
Keyway width	5 mm
Keyway depth	2.3 mm
Back width	6.46 mm
Broach length	172 mm
Number of passes	2
necessary broaching force for St50 and max. broaching length	850 kg
Tool material	HSS
Type of product	Broach

Accessories

Shim for push broach No. 290405 – 407 Type 5B1	290410 5B1
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