

## duMONT

### Keyway push broach HSS Fit JS9, Type: 5B1



#### Order data

Order number	290420 5B1
GTIN	662600555122
Item class	29J

#### Description

**Version:**

**Sizes 4B1 to 8C1 additionally with 45° edge breaker.**

This deburrs the sharp edges of the groove.

**Application:**

For efficient cutting of splines to DIN 6885 in a single pass.

**Note:**

- **For size 2A please use part No. 290405 2A.**
- **Fits P9 and H9 available on request.**
- **After 1/3 and 2/3 of the pass, back the broach off slightly – the broach will then align itself.**

Tool material: HSS

Broach length: 273 mm

Keyway width: 5 mm

Keyway depth: 2.3 mm

for bore Ø to DIN 6885: 12 - 17 mm

Broaching length in steel: 8 - 40 mm

necessary broaching force for St50 and max. broaching length: 600 kg

#### Technical description

Keyway depth	2.3 mm
for bore Ø to DIN 6885	12 - 17 mm
necessary broaching force for St50 and max. broaching length	600 kg
Broach length	273 mm
Keyway width	5 mm
Back width	6.46 mm
Broaching length in steel	8 - 40 mm
Tool material	HSS
Type of product	Broach