

duMONT

Keyway push broach HSS Fit JS9, Type: 8C1



Order data

Order number	290420 8C1
GTIN	662600555146
Item class	29J

Description

Version:

Sizes 4B1 to 8C1 additionally with 45° edge breaker.

This deburrs the sharp edges of the groove.

Application:

For efficient cutting of splines to DIN 6885 in a single pass.

Note:

- **For size 2A please use part No. 290405 2A.**
- **Fits P9 and H9 available on request.**
- **After 1/3 and 2/3 of the pass, back the broach off slightly – the broach will then align itself.**

Tool material: HSS

Broach length: 470 mm

Keyway width: 8 mm

Keyway depth: 3.3 mm

for bore Ø to DIN 6885: 22 - 30 mm

Broaching length in steel: 8 - 50 mm

necessary broaching force for St50 and max. broaching length: 1100 kg

Technical description

necessary broaching force for St50 and max. broaching length	1100 kg
Back width	9.63 mm
Keyway width	8 mm
Broach length	470 mm
Broaching length in steel	8 - 50 mm
for bore Ø to DIN 6885	22 - 30 mm
Keyway depth	3.3 mm
Tool material	HSS
Type of product	Broach