



Smooth rolling roller, convex, Roll Ø: 20 mm



Order data

Order number	291440 20
GTIN	4030741390159
Item class	29H

Description

Version:

Turned and polished ($R_z = 4 \mu\text{m}$).
Convex HSS smooth rolling rollers – type RRE.

Advantage:

- **Improved surface quality.**
- **Hardening of surfaces.**
- **Reduction of process time.**

Application:

For smooth rolling of cylindrical workpieces.

Suitable for :

Knurl forming tool: No. 290004
Roller width: 8 mm
Roller hole Ø: 6 mm

Technical description

Roller hole Ø	6 mm
Roll Ø	20 mm

Roller width	8 mm
Tool material	HSS
Roughness value	4 μm
Shape	convex
Type	RRE
Type of product	Smooth rolling tool