



## Smooth rolling roller, convex, Roll Ø: 20 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 291442 20     |
| GTIN         | 4030741009594 |
| Item class   | 29H           |

### Description

#### Version:

Ground ( $R_z = 2 - 3 \mu\text{m}$ ).

Convex HSS smooth rolling rollers – type RRE.

#### Advantage:

- **Improved surface quality.**
- **Hardening of surfaces.**
- **Reduction of process time.**

#### Application:

For smooth rolling of cylindrical workpieces.

#### Suitable for :

Knurl forming tool: No. 290004

Roller width: 8 mm

Roller hole Ø: 6 mm

### Technical description

|               |       |
|---------------|-------|
| Roller hole Ø | 6 mm  |
| Roll Ø        | 20 mm |

|                 |                     |
|-----------------|---------------------|
| Roller width    | 8 mm                |
| Tool material   | HSS                 |
| Roughness value | 2 - 3 $\mu\text{m}$ |
| Shape           | convex              |
| Type            | RRE                 |
| Type of product | Smooth rolling tool |