



Smooth rolling roller, convex, Roll Ø: 25 mm



Order data

Order number	291442 25
GTIN	4030741391033
Item class	29H

Description

Version:

Ground ($R_z = 2 - 3 \mu\text{m}$).

Convex HSS smooth rolling rollers – type RRE.

Advantage:

- **Improved surface quality.**
- **Hardening of surfaces.**
- **Reduction of process time.**

Application:

For smooth rolling of cylindrical workpieces.

Suitable for :

Knurl forming tool: No. 290004

Roller width: 8 mm

Roller hole Ø: 6 mm

Technical description

Roll Ø	25 mm
Roller hole Ø	6 mm

Roller width	8 mm
Tool material	HSS
Roughness value	2 - 3 μm
Shape	convex
Type	RRE
Type of product	Smooth rolling tool