



Smooth rolling roller, convex, Roll Ø: 15 mm



Order data

Order number	291445 15
GTIN	4030741377846
Item class	29H

Description

Version:

Convex HSS smooth rolling rollers – type RRE.
Ground and polished ($R_z = 1 \mu\text{m}$).

Advantage:

- **Improved surface quality.**
- **Hardening of surfaces.**
- **Reduction of process time.**

Application:

For smooth rolling of cylindrical workpieces.

Suitable for :

Knurl forming tool: No. 290000; 290001
Roller width: 4 mm
Roller hole Ø: 4 mm

Technical description

Roller hole Ø	4 mm
Roll Ø	15 mm

Roller width	4 mm
Tool material	HSS
Roughness value	1 μm
Shape	convex
Type	RRE
Type of product	Smooth rolling tool