



## Smooth rolling roller, convex, Roll Ø: 25 mm



### Order data

Order number	291445 25
GTIN	4030741390173
Item class	29H

### Description

#### Version:

Convex HSS smooth rolling rollers – type RRE.  
Ground and polished ( $R_z = 1 \mu\text{m}$ ).

#### Advantage:

- **Improved surface quality.**
- **Hardening of surfaces.**
- **Reduction of process time.**

#### Application:

For smooth rolling of cylindrical workpieces.

#### Suitable for :

Knurl forming tool: No. 290004  
Roller width: 8 mm  
Roller hole Ø: 6 mm

### Technical description

Roller hole Ø	6 mm
Roll Ø	25 mm

Roller width	8 mm
Tool material	HSS
Roughness value	1 $\mu\text{m}$
Shape	convex
Type	RRE
Type of product	Smooth rolling tool