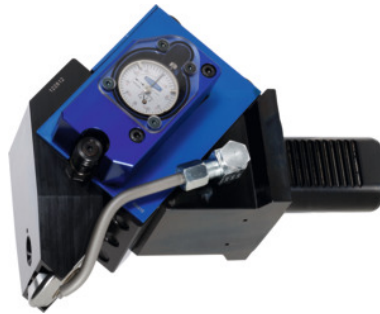




## Smooth rolling tool EG45-40M universal, Shank mounting type: VDI40



### Order data

Order number	291520 VDI40
GTIN	4060491000190
Item class	29F

### Description

#### Version:

For use on CNC and conventional lathes.

With symmetrical structure – can be used universally as right-hand or left-hand version.

#### Advantage:

Surface quality  $R_z < 1.0 \mu\text{m}$  possible.

Feed rates up to 1.0 mm/rev possible (external machining).

Consistent results due to continuous measurement of the rolling force.

#### Application:

For mechanical surface finishing.

For machining all metallic materials up to a tensile strength of  $1400 \text{ N/mm}^2$  and a hardness of up to 45 HRC.

#### Suitable for :

Ø range (recommended): from 35 mm

#### Recommendation:

For external surfaces with subsequent radius up to plane surface.

#### Note:

- **Other shank connections on request.**
- **Detailed technology recommendations can be found in the instruction manual.**

Roller radius = 2.5 mm. Machinable workpiece radii from 4 mm to 12 mm.

Cutting direction: Left-hand and right-hand

Overhang  $L_1$ : 129 mm

Tip centre offset f: 69 mm  
maximum rolling force: 4 kN  
Roll Ø: 40 mm

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## Technical description

Overhang L <sub>1</sub>	129 mm
maximum rolling force	4 kN
Roll Ø	40 mm
Tip centre offset f	69 mm
Shank mounting type	VDI40
Cutting direction	Left-hand and right-hand
Type of product	Smooth rolling tool