



## Smooth rolling tool G, Parallel shank $\varnothing$ 20 mm, $\varnothing$ D: 21 mm



### Order data

Order number	291553 21
GTIN	4060491000459
Item class	29F

### Description

#### Version:

For use on CNC and conventional lathes, milling and drilling machines.  
Stepless adjustment in  $\mu\text{m}$  (adjustment range from  $-0.05$  to  $+0.1$  mm).

#### Advantage:

**Specially for production use.** Maximum productivity due to **feeds** from  $0.05$  -  $0.3$  mm **per roll**.

Surface quality up to  $R_z < 1.0$   $\mu\text{m}$  possible.

Automatic release during tool withdrawal avoids damage to smooth rolled surface.

#### Application:

- **For mechanical surface finishing.**
- **For machining all metallic materials up to a tensile strength of  $1400$  N/mm<sup>2</sup> and a hardness of up to 45 HRC.**
- **Clockwise machining.**
- **Up to tolerance class IT8.**
- **For holes up to  $\varnothing$  49 mm.**

#### Note:

From  $\varnothing$  10 mm optionally with internal cooling.

Application for type of drilling: for blind hole and through hole

Overhang  $L_1$ : 128 mm

Reach  $L_1$ : 50 mm

Adjustment range:  $-0.05$  /  $+0.1$  mm

Shank  $\varnothing$   $D_s$ : 35 mm

Number of rolls: 5

### Technical description

Overhang $L_1$	128 mm
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Number of rolls	5
Reach $L_1$	50 mm
Adjustment range	-0.05 / +0.1 mm
Shank $\varnothing D_s$	35 mm
Nominal $\varnothing D$	21 mm
Shank mounting type	Parallel shank $\varnothing 20$ mm
Application for type of drilling	for blind hole and through hole
Type of product	Smooth rolling tool