



Internal corner turning tool right-hand, similar to DIN 4974 (ISO 9), P20/K25, Shank square: 12 mm



Order data

Order number	296425 12
GTIN	4045197519412
Item class	22E

Description

Version:

Carbide – steel shanks with 700 - 800 N/mm² strength and flat chamfered mounting surface. Fitted with diamond ground carbide inserts. Angles on the inserts are precision ground. All turning tools are supplied with sharp cutting edges. Sharpening the cutting edge with a boron carbide hand lapper will increase the tool edge life. The extent of the wear area is dependent on the cutting conditions. For roughing and interrupted machining it is imperative that the cutting edges are sharpened.

Fitted with diamond ground carbide inserts.

Application:

P20/K25 for machining steel and cast iron.

M20 for machining stainless steels.

Attention:

For rough and interrupted machining the cutting edges should be sharpened with a boron carbide hand lapper (No. 558812).

Overall length: 180 mm

for bores from Ø: 21 mm

Technical description

for bores from Ø	21 mm
Shank square	12 mm
Overall length	180 mm
Tool material	P20/K25
Type of product	Turning tool

