



Internal thread turning tool right-hand, similar to DIN 283 (ISO 13), P20/K25, Shank square: 25 mm



Order data

Order number	297175 25
GTIN	4045197521477
Item class	22E

Description

Version:

Carbide – steel shanks with 700 - 800 N/mm² strength and flat chamfered mounting surface. Fitted with diamond ground carbide inserts. Angles on the inserts are precision ground. All turning tools are supplied with sharp cutting edges. Sharpening the cutting edge with a boron carbide hand lapper will increase the tool edge life. The extent of the wear area is dependent on the cutting conditions. For roughing and interrupted machining it is imperative that the cutting edges are sharpened.

Fitted with diamond ground carbide inserts.

Application:

P20/K25 for machining steel and cast iron.

M20 for machining stainless steels.

Attention:

For rough and interrupted machining the cutting edges should be sharpened with a boron carbide hand lapper (No. 558812).

Overall length: 250 mm

for bores from Ø: 55 mm

Technical description

for bores from Ø	55 mm
Shank square	25 mm
Overall length	250 mm
Tool material	P20/K25
Type of product	Turning tool

