

Garant
Whistle Notch arbor Form ADB, SK 50 short, Clamping range Ø D1: 12 mm

Order data

Order number	300450 12
GTIN	4045197284549
Item class	31A

Description
Version:

With back stop screw. Shanks hard turned (smooth cutting action). With Balluffchip bore.

Feature:

The tool is firmly clamped at the side with the clamping screw and supported at the back with the back stop screw. Clamping free of play, giving low vibration running.

Advantage:

The tool is firmly clamped at the side with the clamping screw and supported at the back with the back stop screw. Clamping free of play, giving low vibration running.

Application:

For clamping tools with parallel shank **and whistle notch shanks** (2°) to DIN 1835 E and DIN 6535 HE.

- **The loss of length due to regrinding of the drill front can be corrected by axial length adjustment in the toolholder.**

Optional extras:

Pull studs (PS) No. 308600 – 308806. Pull stud wrenches No. 308820; 308835.

Overhang dimension A: 63 mm

External Ø D: 42 mm

Spare clamping screw No. 30 9900: 12

Technical description

Clamping Ø D ₁	12 mm
Spare clamping screw No. 30 9900	12

Overhang dimension A	63 mm
External Ø D	42 mm
Adapter	SK 50 short
Standard	DIN 6359
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HPC
Type of product	Side lock arbor

Accessories

Pull stud Form A suitable for steep tapers 50	308600 50
Pull stud 90° sealed suitable for steep tapers 50	308790 50
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 50	308810 50
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Pull-stud 60° sealed suitable for steep tapers 50	308780 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
Pull stud sealed, form B suitable for steep tapers 50	308620 50
Pull stud stud sealed, form A suitable for steep tapers 50	308610 50
Pull stud sealed, form B suitable for steep tapers 50	308650 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308700 50
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50	308820 50
Pull stud 60° sealed suitable for steep tapers 50	308785 50
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50	308605 50
	308830 50

Wrench for pull studs ISO 7388 suitable for ISO taper size 50

Special pull stud with no internal thread sealed suitable for steep tapers 50

308720 50

Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50

308615 50

Pull stud 90° sealed suitable for steep tapers 50

308795 50

Pull stud sealed suitable for steep tapers 50

308660 50

Torque insert for Pull studs to SO 7388 suitable for ISO taper size 50

308812 50

Pull stud Form B suitable for steep tapers 50

308640 50

Special pull stud with internal thread suitable for steep tapers 50

308740 50

Spare clamping screw for chucks with clamping \varnothing D1 12 mm

309900 12