

Garant
ER collet chuck Form ADB, SK 40 A = 70, for ER collet size: 20 ER

Order data

Order number	300470 20
GTIN	4045197762832
Item class	31A

Description
Version:

Taper ground internally and externally. With Balluffchip bore.

GARANT –

- **Balancing quality G2.5 / 25,000 rpm**
- **All shanks hard turned (for smooth running!).**
- **GARANT precision clamping nut, fine balanced (G 2.5 / 25,000 rpm) and coated, giving high clamping force and low wear.**
- **Through bored.**

Application:

For clamping tools with plain shank in collets to DIN 6499 - Form A and B.

Supplied with:

Clamping nut

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS pull stud wrenches No.308820 – 308835, ER chuck key No. 309680 – 613300, ER collets No. 308901 – 309449, ER clamping nuts No. 309615 (for sealing rings), sealing rings No. 309625 – 309645 (for No. 309615).

Machining strategy: HSC

Clamping range: 1 - 13 mm

External Ø D: 34 mm

Spare HOLEX nut No. 309580: 20

Technical description

for ER collets	20
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Spare HOLEX nut No. 309580	20
External Ø D	34 mm
Clamping range	1 - 13 mm
Adapter	SK 40 A = 70
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

Accessories

Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
ER collet Nominal clamping Ø d 11 mm	308911 11
ER collet for machine taps with seal Nominal clamping Ø d 10 mm	309406 10
ER collet for machine taps with seal Nominal clamping Ø d 8 mm	309406 8
ER collet Nominal clamping Ø d 8 mm	308930 8
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
ER collet for machine taps with seal Nominal clamping Ø d 3,5 mm	309406 3,5
ER collet Nominal clamping Ø d 5 mm	308911 5
Pull stud 45° sealed suitable for steep tapers 40	308765 40
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 2,8 mm	309428 2,8
ER collet Nominal clamping Ø d 1 mm	308911 1

Pull stud sealed suitable for steep tapers 40	308635 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
ER collet set 12 pieces 2–13 mm	309016
Pull stud sealed, form B suitable for steep tapers 40	308650 40
ER collet with seal Nominal clamping Ø d 8 mm	308916 8
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 5 mm	309446 5
Pull stud Form A suitable for steep tapers 40	308600 40
ER collet for machine taps with seal Nominal clamping Ø d 9 mm	309406 9
Pull stud 90° sealed suitable for steep tapers 40	308790 40
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 2,8 mm	309446 2,8
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 6 mm	309446 6
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 3,5 mm	309446 3,5
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 4,5 mm	309428 4,5
ER collet Nominal clamping Ø d 2 mm	308930 2
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
Single open ended spanner Width across flats 25 mm	613300 25
ER collet Nominal clamping Ø d 7 mm	308911 7
ER collet Nominal clamping Ø d 13 mm	308911 13
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 8 mm	309446 8
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 7 mm	309446 7

Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
ER collet Nominal clamping Ø d 7 mm	308930 7
ER clamping nut for ER 20	309580 20
ER collet Nominal clamping Ø d 6 mm	308911 6
ER collet Nominal clamping Ø d 2 mm	308911 2
ER collet with seal Nominal clamping Ø d 3 mm	308916 3
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
ER plain bearing clamping nut for ER 40	309612 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 6 mm	309428 6
ER collet Nominal clamping Ø d 12 mm	308911 12
ER collet Nominal clamping Ø d 10 mm	308930 10
ER collet Nominal clamping Ø d 1 mm	308930 1
ER collet with seal Nominal clamping Ø d 12 mm	308916 12
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
ER collet Nominal clamping Ø d 4 mm	308911 4
ER collet Nominal clamping Ø d 13 mm	308930 13
ER clamping nut for ER 40	309580 40
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4 mm	309446 4
ER collet with seal Nominal clamping Ø d 9 mm	308916 9
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Pull stud sealed suitable for steep tapers 40	308660 40
Pull stud Form B suitable for steep tapers 40	308640 40
ER collet Nominal clamping Ø d 12 mm	308930 12
ER collet Nominal clamping Ø d 9 mm	308930 9

ER collet set 7 pieces 3, 4, 5, 6, 8, 10, 12 mm with seal	309018
ER collet Nominal clamping Ø d 5 mm	308930 5
ER collet with seal Nominal clamping Ø d 11 mm	308916 11
ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309406 7
ER collet with seal Nominal clamping Ø d 10 mm	308916 10
ER clamping nut for HiRunER collet chucks for ER 40	309617 40
ER collet set 15 pieces 2–16 mm	309240
ER collet Nominal clamping Ø d 2,5 mm	308911 2,5
ER collet Nominal clamping Ø d 4 mm	308930 4
ER collet Nominal clamping Ø d 8 mm	308911 8
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
ER collet for machine taps with seal Nominal clamping Ø d 4 mm	309406 4
Pull stud 60° sealed suitable for steep tapers 40	308785 40
ER collet Nominal clamping Ø d 1,5 mm	308911 1,5
ER collet Nominal clamping Ø d 3 mm	308930 3
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
ER collet with seal Nominal clamping Ø d 5 mm	308916 5
ER collet for machine taps with seal Nominal clamping Ø d 4,5 mm	309406 4,5
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 7 mm	309428 7
ER collet with seal Nominal clamping Ø d 6 mm	308916 6
ER collet Nominal clamping Ø d 3 mm	308911 3
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4,5 mm	309446 4,5
ER collet set 12 pieces 2–13 mm	309200
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40

ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 3 mm	309446 3
ER collet with seal Nominal clamping Ø d 7 mm	308916 7
ER collet with seal Nominal clamping Ø d 4 mm	308916 4
Pull stud sealed, form B suitable for steep tapers 40	308620 40
ER clamping nut High Speed for ER 40	309610 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
ER collet Nominal clamping Ø d 10 mm	308911 10
ER collet Nominal clamping Ø d 9 mm	308911 9
ER collet for machine taps with seal Nominal clamping Ø d 6 mm	309406 6
ER collet Nominal clamping Ø d 6 mm	308930 6
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Torque insert for ER mini-nuts for ER collet chuck 20	309745 20
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
ER collet Nominal clamping Ø d 11 mm	308930 11
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 3,5 mm	309428 3,5