

Garant
HiRunER precision ER collet chuck, SK 40 A = 70, for ER collet size: 40 ER

Order data

Order number	300642 40
GTIN	4045197771537
Item class	31A

Description
Version:

External and internal tapers are ground. All shanks are hard turned for a smooth cutting action. Including Balluffchip bore, high-performance clamping nut up to 25000 rpm.

Advantage:

- **3 µm radial run-out with a 2 µm clamping nut, 6 µm radial run-out with a 5 µm clamping nut.**
- **Extremely strong holding force (up to factor 2 better than the standard ER chuck).**
- **Vibration reduction effect due to 2-part clamping nut (size 11M and 16M 1-piece).**

Application:

For clamping tools with plain shank in collets to DIN 6499 - Form A and B.

Supplied with:
Precision clamping nut.
Optional extras:

Pull studs (PS) No. 308600 – 308806,
 PS wrenches No. 308820 – 308835,
 ER collets No. 308901 – 309434,
 ER clamping wrenches No. 309748; 309749; 309758; 309759,
 Fahrion ER collets No. 308901 – 309434.

Note:

- **Clamps only nominal Ø up to shank Ø tolerance h 10.**
- **Do not use the clamping nut in combination with a sealing washer.**
- **Use in combination with Fahrion collets.**

Use the precision collet chuck always in conjunction with the precision clamping nut No. 309617.

Machining strategy: HSC

Clamping range: 3 - 26 mm

External Ø D: 62 mm
Spare ER clamping nut No. 309617: 40

Technical description

Spare ER clamping nut No. 309617	40
for ER collets	40
External Ø D	62 mm
Clamping range	3 - 26 mm
Adapter	SK 40 A = 70
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HPC
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

Accessories

ER collet Nominal clamping Ø d 5 mm	309040 5
ER chuck key 1/2 inch socket for ER collet chuck 40	309700 40
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 9 mm	309449 9
ER collet Nominal clamping Ø d 22 mm	308990 22
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
ER collet Nominal clamping Ø d 7 mm	309040 7
ER collet Nominal clamping Ø d 18 mm	309040 18

ER collet with seal Nominal clamping Ø d 8 mm	308992 8
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
ER collet Nominal clamping Ø d 25 mm	309040 25
ER collet Nominal clamping Ø d 19 mm	309040 19
Pull stud 90° sealed suitable for steep tapers 40	308790 40
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 9 mm	309434 9
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4,5 mm	309449 4,5
ER collet Nominal clamping Ø d 10 mm	308990 10
ER collet Nominal clamping Ø d 17 mm	309040 17
ER collet for machine taps with seal Nominal clamping Ø d 14 mm	309419 14
ER collet Nominal clamping Ø d 20 mm	308990 20
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 5 mm	309449 5
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 12 mm	309449 12
ER collet Nominal clamping Ø d 24 mm	308990 24
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 14 mm	309449 14
ER collet set 23 pieces 4–26 mm	309028
ER collet with seal Nominal clamping Ø d 18 mm	308992 18
ER collet Nominal clamping Ø d 14 mm	309040 14
ER collet Nominal clamping Ø d 23 mm	308990 23
ER collet with seal Nominal clamping Ø d 20 mm	308992 20
ER collet with seal Nominal clamping Ø d 14 mm	308992 14
ER collet for machine taps with seal Nominal clamping Ø d 16 mm	309419 16

ER collet for machine taps with seal Nominal clamping Ø d 25 mm	309419 25
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud Form A suitable for steep tapers 40	308600 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
ER collet Nominal clamping Ø d 25 mm	308990 25
ER collet Nominal clamping Ø d 16 mm	308990 16
Pull stud sealed suitable for steep tapers 40	308660 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
ER collet Nominal clamping Ø d 13 mm	309040 13
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 11 mm	309449 11
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
ER collet Nominal clamping Ø d 23 mm	309040 23
ER collet for machine taps with seal Nominal clamping Ø d 22 mm	309419 22
ER collet for machine taps with seal Nominal clamping Ø d 18 mm	309419 18
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 14 mm	309434 14
ER collet Nominal clamping Ø d 18 mm	308990 18
ER collet Nominal clamping Ø d 21 mm	309040 21
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 10 mm	309449 10
ER collet Nominal clamping Ø d 9 mm	309040 9
Pull stud Form B suitable for steep tapers 40	308640 40
ER collet Nominal clamping Ø d 16 mm	309040 16
ER collet with seal Nominal clamping Ø d 22 mm	308992 22
Pull stud sealed, form B suitable for steep tapers 40	308620 40

ER collet Nominal clamping Ø d 13 mm	308990 13
Pull stud 45° sealed suitable for steep tapers 40	308765 40
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4 mm	309449 4
ER collet Nominal clamping Ø d 4 mm	308990 4
ER collet Nominal clamping Ø d 7 mm	308990 7
ER collet Nominal clamping Ø d 8 mm	308990 8
ER collet Nominal clamping Ø d 22 mm	309040 22
Special pull stud with internal thread suitable for steep tapers 40	308740 40
ER collet with seal Nominal clamping Ø d 25 mm	308992 25
ER collet Nominal clamping Ø d 21 mm	308990 21
ER collet Nominal clamping Ø d 9 mm	308990 9
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
ER collet Nominal clamping Ø d 26 mm	308990 26
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
ER collet for machine taps with seal Nominal clamping Ø d 20 mm	309419 20
ER collet Nominal clamping Ø d 4 mm	309040 4
ER collet set 23 pieces 4–26 mm	309320
ER collet with seal Nominal clamping Ø d 10 mm	308992 10
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
ER collet Nominal clamping Ø d 5 mm	308990 5
ER collet for machine taps with seal Nominal clamping Ø d 11 mm	309419 11
ER collet Nominal clamping Ø d 10 mm	309040 10
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 8 mm	309434 8

ER collet Nominal clamping Ø d 14 mm	308990 14
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 8 mm	309449 8
ER collet Nominal clamping Ø d 15 mm	309040 15
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 7 mm	309449 7
ER collet Nominal clamping Ø d 17 mm	308990 17
ER collet Nominal clamping Ø d 26 mm	309040 26
ER collet Nominal clamping Ø d 11 mm	309040 11
ER collet with seal Nominal clamping Ø d 6 mm	308992 6
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 16 mm	309449 16
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 16 mm	309434 16
ER collet Nominal clamping Ø d 6 mm	308990 6
ER collet for machine taps with seal Nominal clamping Ø d 12 mm	309419 12
ER collet Nominal clamping Ø d 20 mm	309040 20
ER collet Nominal clamping Ø d 24 mm	309040 24
ER collet Nominal clamping Ø d 15 mm	308990 15
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 12 mm	309434 12
ER collet for machine taps with seal Nominal clamping Ø d 9 mm	309419 9
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 6 mm	309449 6
ER collet with seal Nominal clamping Ø d 12 mm	308992 12
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 6 mm	309434 6

ER chuck key for ER collet chuck 40	309680 40
ER collet for machine taps with seal Nominal clamping Ø d 10 mm	309419 10
ER collet Nominal clamping Ø d 8 mm	309040 8
ER collet Nominal clamping Ø d 19 mm	308990 19
Pull stud sealed, form B suitable for steep tapers 40	308650 40
ER collet with seal Nominal clamping Ø d 16 mm	308992 16
ER collet Nominal clamping Ø d 12 mm	308990 12
ER collet for machine taps with seal Nominal clamping Ø d 6 mm	309419 6
ER collet Nominal clamping Ø d 11 mm	308990 11
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309419 7
Pull stud 90° sealed suitable for steep tapers 40	308795 40
ER collet Nominal clamping Ø d 12 mm	309040 12
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 10 mm	309434 10
Pull stud sealed suitable for steep tapers 40	308635 40
ER collet set 15 pieces 2–16 mm	309240
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
ER collet for machine taps with seal Nominal clamping Ø d 8 mm	309419 8
ER collet Nominal clamping Ø d 6 mm	309040 6