



Precision ER collet chuck CENTRO P, SK 40 A = 70, Type CP for ER: 16AD



Order data

Order number	300687 16AD
GTIN	2050001734266
Item class	33F

Description

Version:

- External and internal tapers ground. With Balluffchip- bore.
- Radial run-out and repetition accuracy 3µm at 3 × D, maximum 50 mm.
- Very high clamping forces due to the collet fully seated in the chuck and coated clamping nut.
- Vibration damping due to the element collet and mass of the chuck.
- Alternatively without seals with ER CP clamping nut No. 309655 or sealed system with ER clamping nut CP for HP sealing rings No. 309665 in conjunction with HP sealing rings No.309666 – 309668 (for internal coolant supply or as a dirt trap!).

Advantage:

Patented optimum seating of the collet, double guides, trapezoidal thread and low-friction coated clamping nut amalgamate when clamped into a sturdy unit, thus ensuring a very high degree of rigidity and precision.

Application:

For high precision clamping of tools with plain shank.

Supplied with:

Without clamping nut, without sealing rings.

Optional extras:

Pull-studs (PS) No. 308600 – 308806, PS pull stud wrenches No. 308820; 308835, precision ER collets for HP No. 309368 – 309378, and for taps No. 309402 – 309418 (not for Horex), ER CP clamping nuts No. 309655; 309665, HP sealing rings No. 309666 – 309668. CP roller bearing wrenches No. 309754; 309756.

Note:

- **CP chuck clamps only nominal Ø up to shank Ø tolerance h10.**
- **Use in combination with Fahrion collets.**

Machining strategy: HSC

Shape: AD
 Clamping range: 1 - 10 mm
 External Ø D: 30 mm

Technical description

Clamping range	1 - 10 mm
Type CP for ER	16AD
External Ø D	30 mm
Shape	AD
Series	Centro P
Adapter	SK 40 A = 70
Arbor standard	ISO 7388-1
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity ER collet with CP collet chuck	≤ 6 µm
Concentricity HP collet with CP collet chuck	≤ 3 µm
Machining strategy	HSC
Type of product	Collet chuck

Accessories

ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309402 7
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
ER collet HP Nominal clamping Ø d 5 mm	309370 5
ER collet HP with seal Nominal clamping Ø d 5 mm	309371 5
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
	309404 3,5

ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 3,5 mm	
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 8 mm	309404 8
CP roller bearing wrench Type 16	309754 16
ER collet HP with seal Nominal clamping Ø d 6 mm	309371 6
ER collet HP with seal Nominal clamping Ø d 10 mm	309371 10
ER collet HP with seal Nominal clamping Ø d 3 mm	309371 3
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
ER collet for machine taps with seal Nominal clamping Ø d 6 mm	309402 6
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Pull stud sealed suitable for steep tapers 40	308635 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
ER collet HP Nominal clamping Ø d 7 mm	309370 7
ER collet for machine taps with seal Nominal clamping Ø d 4,5 mm	309402 4,5
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
CP roller bearing wrench Type 16MS	309754 16MS
CP roller bearing wrench for torque wrenches Type 16	309756 16
ER collet HP Nominal clamping Ø d 6 mm	309370 6
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud Form B suitable for steep tapers 40	308640 40
ER collet for machine taps with seal Nominal clamping Ø d 3,5 mm	309402 3,5
	308806 40

Pull stud Hurco 90° with fit sealed suitable for steep tapers 40

ER collet for machine taps with seal Nominal clamping Ø d 8 mm

309402 8

CP roller bearing wrench Type 16C

309754 16C

Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40

308801 40

ER collet HP with seal Nominal clamping Ø d 4 mm

309371 4

Pull stud sealed suitable for steep tapers 40

308660 40

ER collet HP Nominal clamping Ø d 3 mm

309370 3

ER collet for machine taps with seal Nominal clamping Ø d 9 mm

309402 9

CP roller bearing wrench for torque wrenches Type 16MS

309756 16MS

ER collet for machine taps with seal and spray nozzles
Nominal clamping Ø d 4,5 mm

309404 4,5

ER collet HP Nominal clamping Ø d 10 mm

309370 10

Pull stud 60° sealed suitable for steep tapers 40

308785 40

ER clamping nut CENTRO P Standard Type CP for ER 40

309655 40

CP roller bearing wrench for torque wrenches Type 16C

309756 16C

Pull stud 45° sealed suitable for steep tapers 40

308765 40

ER collet for machine taps with seal and spray nozzles
Nominal clamping Ø d 6 mm

309404 6

ER collet for machine taps with seal Nominal clamping Ø d 2,8 mm

309402 2,8

ER collet HP with seal Nominal clamping Ø d 7 mm

309371 7

Pull stud sealed, form B suitable for steep tapers 40

308650 40

Pull stud Form A suitable for steep tapers 40

308600 40

Pull stud 90° sealed suitable for steep tapers 40

308790 40

ER collet HP with seal Nominal clamping Ø d 8 mm

309371 8

ER collet HP Nominal clamping Ø d 9 mm

309370 9

ER collet for machine taps with seal Nominal clamping Ø d 4 mm

309402 4

Pull stud sealed, form B suitable for steep tapers 40	308620 40
ER collet HP Nominal clamping Ø d 4 mm	309370 4
ER collet HP Nominal clamping Ø d 8 mm	309370 8
ER collet HP Nominal clamping Ø d 2 mm	309370 2
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
ER collet HP Nominal clamping Ø d 1 mm	309370 1
ER collet HP with seal Nominal clamping Ø d 9 mm	309371 9
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 7 mm	309404 7
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40