

**Garant**
**OZ collet chuck Form ADB, SK 40 A = 70, Clamping range: 2-25 mm**

**Order data**

Order number	300695 2-25
GTIN	4045197285027
Item class	31A

**Description**
**Version:**

External and internal taper ground.

**Ball-bearing power-clamping nut.** For higher clamping force and improved radial run-out.

**GARANT –**

With Balluffchip bore. All shanks hard turned (for smooth running!). Clamping nut balanced (G 2.5 / 25,000 rpm).

**Application:**

For clamping tools with plain shank in collets to DIN 6388 - Form A and B.

**Supplied with:**

Clamping nut

**Optional extras:**

Pull studs (PS) No. 308600 – 308806, PS wrench No. 308820; 308835, OZ collets No. 309540 – 309565, Hook spanner No. 628400.

Concentricity:  $\leq 3 \mu\text{m}$

External  $\varnothing$  D: 60 mm

Spare clamping nut No. 309670: 2 - 25

Suitable C-hook (pin) spanner No. 628400: 58 / 62

**Technical description**

Suitable C-hook (pin) spanner No. 628400	58 / 62
Clamping range	2 - 25 mm
Spare clamping nut No. 309670	2 - 25

External Ø D	60 mm
Adapter	SK 40 A = 70
Arbor standard	DIN 69871
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Type of product	Collet chuck

## Accessories

Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud sealed suitable for steep tapers 40	308635 40
OZ collet for chuck Nominal clamping Ø d 9 mm	309550 9
OZ collet for chuck Nominal clamping Ø d 10 mm	309550 10
OZ collet for chuck Nominal clamping Ø d 16 mm	309550 16
OZ collet for chuck Nominal clamping Ø d 24 mm	309550 24
OZ collet for chuck Nominal clamping Ø d 22 mm	309550 22
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 40 SK	308820 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud Form B suitable for steep tapers 40	308640 40
Pull stud sealed suitable for steep tapers 40	308660 40

OZ collet for chuck Nominal clamping Ø d 14 mm	309550 14
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308810 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
OZ collet for chuck Nominal clamping Ø d 19 mm	309550 19
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK	308812 40
Wrench for pull studs ISO 7388 suitable for steep tapers 40 SK	308830 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
OZ collet for chuck Nominal clamping Ø d 23 mm	309550 23
C-hook (pin) spanner with square pin for external nut Ø 58/62 mm	628400 58/62
Pull stud sealed, form B suitable for steep tapers 40	308650 40
OZ collet for chuck Nominal clamping Ø d 13 mm	309550 13
Pull stud Form A suitable for steep tapers 40	308600 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
OZ collet for chuck Nominal clamping Ø d 6 mm	309550 6
OZ collet for chuck Nominal clamping Ø d 18 mm	309550 18
Pull stud 90° sealed suitable for steep tapers 40	308795 40
OZ collet for chuck Nominal clamping Ø d 12 mm	309550 12
OZ collet for chuck Nominal clamping Ø d 17 mm	309550 17
OZ collet for chuck Nominal clamping Ø d 25 mm	309550 25
OZ collet for chuck Nominal clamping Ø d 21 mm	309550 21
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
OZ collet for chuck Nominal clamping Ø d 5 mm	309550 5

OZ collet for chuck Nominal clamping Ø d 7 mm	309550 7
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
OZ collet for chuck Nominal clamping Ø d 20 mm	309550 20
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Pull stud sealed, form B suitable for steep tapers 40	308620 40
OZ collet for chuck Nominal clamping Ø d 8 mm	309550 8
OZ collet for chuck Nominal clamping Ø d 11 mm	309550 11
OZ collet for chuck Nominal clamping Ø d 15 mm	309550 15
OZ collet for chuck Nominal clamping Ø d 4 mm	309550 4
Pull stud 45° sealed suitable for steep tapers 40	308765 40