



## Heavy-duty chuck, SK 40, Ø D1: 32 mm



### Order data

Order number	300775 32
GTIN	4045197546982
Item class	32A

### Description

#### Version:

- **Low friction due to needle bearings.**
- **Protected with anti-corrosion coating.**
- **Dust-tight and watertight.**
- **Very high clamping force prolongs tool life and improves surface quality.**
- **Flexible clamping range by means of collets.**

#### Application:

For clamping tools with plain shanks.

#### Supplied with:

Clamping nut.

#### Optional extras:

Pull studs No. 308600 – 308806.

Collets No. 309566 – 309570.

Overhang dimension A: 105 mm

Collet outer Ø D: 66 mm

Clamping force up to: 900 Nm

Suitable C-hook (pin) spanner No. 628400: 68 / 75

### Technical description

Collet outer Ø D	66 mm
Suitable C-hook (pin) spanner No. 628400	68 / 75
Overhang dimension A	105 mm

Clamping $\varnothing D_1$	32 mm
Clamping force up to	900 Nm
Adapter	SK 40
Arbor standard	ISO 7388-1
Shape	AD
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Type of product	Heavy-duty chuck

## Accessories

Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
Collet for heavy-duty chuck Nominal clamping $\varnothing d$ 6 mm	309570 6
Pull stud Form B suitable for steep tapers 40	308640 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Collet for heavy-duty chuck Nominal clamping $\varnothing d$ 10 mm	309570 10
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Pull stud Form A suitable for steep tapers 40	308600 40
Collet for heavy-duty chuck Nominal clamping $\varnothing d$ 16 mm	309570 16
Pull stud 45° sealed suitable for steep tapers 40	308765 40

Collet for heavy-duty chuck Nominal clamping Ø d 25 mm	309570 25
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
Pull stud sealed suitable for steep tapers 40	308635 40
Collet for heavy-duty chuck Nominal clamping Ø d 20 mm	309570 20
Collet for heavy-duty chuck Nominal clamping Ø d 18 mm	309570 18
Pull stud sealed suitable for steep tapers 40	308660 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Collet for heavy-duty chuck Nominal clamping Ø d 8 mm	309570 8
Collet for heavy-duty chuck Nominal clamping Ø d 12 mm	309570 12
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud sealed, form B suitable for steep tapers 40	308620 40
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40