

Garant
Combination face mill adapter Form ADB, SK 40 short, Spigot Ø d1: 13 mm

Order data

Order number	300835 13
GTIN	4045197944276
Item class	31A

Description
Version:

Taper shank, spigot, and all contact surfaces ground at the collar. With Balluffchip bore.

GARANT –All shanks hard turned (for smooth cutting action!).

Application:

- **With drive key for mills with longitudinal keyway, e. g. DIN 841.**
- **With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.**

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

Machining strategy: HPC

Overhang dimension A: 55 mm

External Ø D: 27 mm

Milling mandrel length L₃ with drive ring: 18 mm

Milling mandrel length L₄: 23 mm

Spare milling cutter lock screw No. 309860 / 309861: 13

Spare drive ring No. 309870: 13

Technical description

Milling mandrel length L ₄	23 mm
Suitable toggle spanner No. 309840	13
Spigot Ø d ₁	13 mm
Overhang dimension A	55 mm
Spare drive ring No. 309870	13
External Ø D	27 mm
Milling mandrel length L ₃ with drive ring	18 mm
Spare milling cutter lock screw No. 309860 / 309861	13
Adapter	SK 40 short
Standard	DIN 6358
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Milling cutter spigot