

Garant
Combination face mill adapter Form ADB, SK 40 A = 130, Spigot Ø d1: 22 mm


Order data

Order number	300885 22
GTIN	4045197285201
Item class	31A

Description

Version:

Taper shank, spigot, and all contact surfaces ground at the collar. With Balluffchip bore.

GARANT –All shanks hard turned (for smooth cutting action!).

Application:

- **With drive key for mills with longitudinal keyway, e. g. DIN 841.**
- **With face mill drive ring for face mills with cross keyway, DIN 1880 and cutter heads to DIN 1830.**

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

External Ø D: 40 mm

Milling mandrel length L₃ with drive ring: 19 mm

Milling mandrel length L₄: 31 mm

Spare milling cutter lock screw No. 309860 / 309861: 22

Spare drive ring No. 309870: 22

Suitable toggle spanner No. 309840: 22

Technical description

Suitable toggle spanner No. 309840	22
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Milling mandrel length L ₃ with drive ring	19 mm
Spigot Ø d ₁	22 mm
Milling mandrel length L ₄	31 mm
Spare drive ring No. 309870	22
External Ø D	40 mm
Spare milling cutter lock screw No. 309860 / 309861	22
Adapter	SK 40 A = 130
Standard	DIN 6358
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Milling cutter spigot

Accessories

Pull stud sealed suitable for steep tapers 40	308635 40
Face mill drive ring for mandrel Ø 40 mm	309870 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Milling cutter lock screw for mandrel Ø 40 mm	309860 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Pull stud Form B suitable for steep tapers 40	308640 40
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Milling cutter lock screw for mandrel Ø 22 mm	309860 22

Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud sealed suitable for steep tapers 40	308660 40
Pull stud Form A suitable for steep tapers 40	308600 40
Face mill drive ring for mandrel Ø 22 mm	309870 22
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Pull stud sealed, form B suitable for steep tapers 40	308620 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Toggle spanner for mandrel Ø 40 mm	309840 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Toggle spanner for mandrel Ø 22 mm	309840 22
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40

Pull stud stud sealed, form A suitable for steep tapers 40

308610 40