

Garant

Milling head arbor Form ADB with cooling channel bores, SK 50 short, Spigot Ø d1: 32 mm



Order data

Order number	301090 32
GTIN	4045197285751
Item class	31A

Description

Version:

- From clamping Ø 40 with 4 tapped holes for face mills to DIN 2079.
- Taper shank, spigot, and all contact surfaces ground at the collar.
- Short series.
- Increased collar contact surface.
- With Balluffchip bore.
- With 4 cooling channel bores.
- All shanks hard turned (for smooth running!).

Supplied with:

Lock screw

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840.

Overhang dimension A: 50 mm

External Ø D: 78 mm

Milling mandrel length L₄: 24 mm

Spare milling cutter lock screw No. 309860: 32

Technical description

Suitable toggle spanner No. 309840	32
Milling mandrel length L ₄	24 mm

Spare milling cutter lock screw No. 309860	32
Spigot $\varnothing d_1$	32 mm
Overhang dimension A	50 mm
External $\varnothing D$	78 mm
Adapter	SK 50 short
Standard	DIN 6357
Arbor standard	DIN 69871
Arbor standard	ISO 7388-1
Shape	ADB
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Pull stud 60° sealed suitable for steep tapers 50	308785 50
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50	308615 50
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
Toggle spanner for mandrel $\varnothing 50$ mm	309840 50
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50	308605 50
Pull stud 90° sealed suitable for steep tapers 50	308790 50
Pull stud sealed, form B suitable for steep tapers 50	308650 50
Milling cutter lock screw for mandrel $\varnothing 50$ mm	309860 50
Milling cutter lock screw for mandrel $\varnothing 32$ mm	309860 32
	308740 50

Special pull stud with internal thread suitable for steep tapers 50

Wrench for pull studs ISO 7388 suitable for steep tapers 50 SK

308830 50

Pull stud sealed, form B suitable for steep tapers 50

308620 50

Pull stud 90° sealed suitable for steep tapers 50

308795 50

Toggle spanner for mandrel Ø 32 mm

309840 32

Pull stud sealed suitable for steep tapers 50

308660 50

Special pull stud with no internal thread sealed suitable for steep tapers 50

308720 50

Torque insert for Pull studs to ISO 7388 suitable for steep tapers 50 SK

308812 50

Pull stud Form B suitable for steep tapers 50

308640 50

Special pull stud with no internal thread sealed suitable for steep tapers 50

308700 50

Torque insert for Pull studs to DIN 69872 suitable for steep tapers 50 SK

308810 50

Pull stud sealed, form A suitable for steep tapers 50

308610 50

Pull stud Form A suitable for steep tapers 50

308600 50

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 50 SK

308820 50