

Garant

Slim hydraulic chuck, SK 40 A = 120, Clamping range \varnothing D1: 3 mm



Order data

Order number	302093 3
GTIN	4045197761163
Item class	31A

Description

Version:

- **Extremely slim design (3° contour)**
- **Processed surface structure.**
- **With Balluffchip bore.**
- **Axial length adjustment facility.**
- **Shanks hard turned.**
- **Reducing adapters can be used.**

Application:

Especially for tool and mould making. **Wherever reduced interference contours are required.** For drilling, reaming, and milling. For clamping tools with shank tolerance h6.

Supplied with:

Hexagon socket drive with T-handle.

Optional extras:

Pull studs (AB) No. 308600 – 308806, AB pull stud wrenches No. 308820 / 308835, Reducing sleeves No. 302135 – 302180.

Machining strategy: HSC

\varnothing D₂: 9 mm

\varnothing D₃: 17.4 mm

External \varnothing D: 49.5 mm

L₂: 80 mm

Technical description

\varnothing D ₂	9 mm
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L ₂	80 mm
Ø D ₃	17.4 mm
Clamping Ø D ₁	3 mm
External Ø D	49.5 mm
Adapter	SK 40 A = 120
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HPC
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Hydraulic clamping chuck

Accessories

Pull stud sealed, form B suitable for steep tapers 40	308650 40
Pull stud Form A suitable for steep tapers 40	308600 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
ER chuck key for ER collet chuck 40	309680 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Pull stud sealed suitable for steep tapers 40	308635 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
Pull stud sealed, form B suitable for steep tapers 40	308620 40
	308802 40

Pull stud Hurco 45° with fit sealed suitable for steep tapers 40

Pull stud 90° sealed suitable for steep tapers 40

308790 40

Pull stud 45° sealed suitable for steep tapers 40

308765 40

Pull stud sealed suitable for steep tapers 40

308660 40

Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40

308812 40

ER chuck key 1/2 inch socket for ER collet chuck 40

309700 40

Pull stud 60° sealed suitable for steep tapers 40

308785 40

Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40

308801 40

Pull stud 45° sealed suitable for steep tapers 40

308760 40

Pull stud Hurco 90° with fit sealed suitable for steep tapers 40

308806 40

Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40

308615 40

Pull stud Mazak sealed, form A suitable for steep tapers 40M

308670 40M

Special pull stud with no internal thread sealed suitable for steep tapers 40

308700 40

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40

308820 40

Wrench for pull studs ISO 7388 suitable for ISO taper size 40

308830 40

Pull stud sealed, form A suitable for steep tapers 40

308610 40

Pull stud Form B suitable for steep tapers 40

308640 40

Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40

308625 40

Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40

308810 40