

Garant
Shrink-fit chuck, SK 40 A = 130, Clamping range \varnothing D1: 4 mm

Order data

Order number	302266 4
GTIN	4045197646064
Item class	31A

Description
Version:

- **High-temperature steel.**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**
- **All shanks hard turned (for smooth running!).**
- **With Balluffchip bore.**

Application:

For clamping tools with parallel shank to h6 tolerance.
Suitable for inductive, contact, and hot-air shrink units.

Optional extras:

Pull studs (PS) No. 308600 – 308800. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fit units, accessories No. 354210 – 354450, balancing screws set No. 309906 size 180.

Machining strategy: HPC

External \varnothing D: 17 mm

\varnothing D₂: 12 mm

Technical description

Clamping \varnothing D ₁	4 mm
\varnothing D ₂	12 mm
External \varnothing D	17 mm
Adapter	SK 40 A = 130

Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
Pull stud Form B suitable for steep tapers 40	308640 40
Shrink-fit unit Type SU1	354210 SU1
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Basic tool mounting for SK for SK taper shank 40 SK	354225 40
	308615 40

Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40

Shrink-fit chuck extension 4.5° without length adjustment
screw $\varnothing d / \varnothing D1$ 12/4 mm

302410 12/4

Pull stud 90° sealed suitable for steep tapers 40

308795 40

Pull stud Hurco 90° with fit sealed suitable for steep tapers 40

308806 40

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872)
suitable for ISO taper size 40

308820 40

Pull stud sealed suitable for steep tapers 40

308635 40

Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40

308630 40

Pull stud sealed, form B suitable for steep tapers 40

308650 40

Pull stud sealed, form B suitable for steep tapers 40

308620 40

Shrink-fit chuck extension 4.5° without length adjustment
screw $\varnothing d / \varnothing D1$ 16/4 mm

302410 16/4

Pull stud Hurco 45° with fit sealed suitable for steep tapers 40

308802 40

Cooling unit Type CU1

354215 CU1

Pull stud Form A suitable for steep tapers 40

308600 40

Pull stud 60° sealed suitable for steep tapers 40

308785 40

Pull stud 45° sealed suitable for steep tapers 40

308760 40

Pull stud Hurco 45° with bore and fit sealed suitable for
steep tapers 40

308801 40

Pull stud sealed suitable for steep tapers 40

308660 40

Special pull stud with internal thread suitable for steep
tapers 40

308740 40

Pull stud 90° sealed suitable for steep tapers 40

308790 40