

Garant
Shrink-fit chuck with cooling channel bores, SK 40 A = 130, Clamping range Ø D1: 12 mm

Order data

Order number	302267 12
GTIN	4045197646248
Item class	31A

Description
Version:

With **cooling channel bores** and tapped for plugging.

Cooling channel bores at clamping Ø D1: 3, 4 and 5 mm cannot be plugged.

- **High-temperature steel.**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**
- **All shanks hard turned (for smooth running!).**
- **With Balluffchip bore.**

Application:

For clamping tools with parallel shank to h6 tolerance.

Suitable for inductive, contact, and hot-air shrink units.

Optional extras:

Pull studs (PS) No. 308600 – 308800. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fit units, accessories No. 354210 – 354450, balancing screws set No. 309906 size 180.

Machining strategy: HPC

Cooling channel bore: lockable

External Ø D: 32 mm

Ø D₂: 24 mm

Technical description

Ø D ₂	24 mm
Clamping Ø D ₁	12 mm

External Ø D	32 mm
Cooling channel bore	lockable
Adapter	SK 40 A = 130
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
Pull stud Form A suitable for steep tapers 40	308600 40
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Pull stud sealed suitable for steep tapers 40	308635 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Shrink-fit chuck extension 4.5° without length adjustment screw, with through coolant holes Ø d / Ø D1 32/12 mm	302414 32/12
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
	308820 40

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872)
suitable for ISO taper size 40

Shrink fit chuck extension 3°, vibration-damped $\varnothing d / \varnothing$
D1 20/12 mm

302415 20/12

Shrink-fit chuck extension 4.5° with length adjustment
screw $\varnothing d / \varnothing$ D1 32/12 mm

302412 32/12

Shrink-fit chuck extension 4.5° without length adjustment
screw $\varnothing d / \varnothing$ D1 25/12 mm

302410 25/12

Shrink-fit chuck extension 4.5° with length adjustment
screw $\varnothing d / \varnothing$ D1 25/12 mm

302412 25/12

Shrink-fit chuck extension 4.5° without length adjustment
screw $\varnothing d / \varnothing$ D1 32/12 mm

302416 32/12

Pull stud 60° sealed suitable for steep tapers 40

308785 40

Pull stud stud sealed, form A suitable for steep tapers 40

308610 40

Screening plate for coil SU1 for clamping \varnothing 12-20 mm

354240 12-20

Pull stud 45° sealed suitable for steep tapers 40

308765 40

Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40

308605 40

Shrink fit chuck extension 3°, vibration-damped $\varnothing d / \varnothing$
D1 25/12 mm

302417 25/12

Shrink-fit chuck extension 4.5° without length adjustment
screw $\varnothing d / \varnothing$ D1 32/12 mm

302410 32/12

Cooling adapter long 4.5° for clamping \varnothing 9,1-12 mm

354236 9,1-12

Cooling unit Type CU1

354215 CU1

Pull stud Mazak sealed, form A suitable for steep tapers
40M

308670 40M

Torque insert for Pull studs to SO 7388 suitable for ISO
taper size 40

308812 40

Pull stud Hurco 45° with bore and fit sealed suitable for
steep tapers 40

308801 40

Pull stud Mori-Seiki, sealed, form A suitable for steep tapers
40

308630 40

Torque insert for Pull studs to DIN 69872 suitable for ISO
taper size 40

308810 40

308830 40

Wrench for pull studs ISO 7388 suitable for ISO taper size 40

Pull stud Form B suitable for steep tapers 40	308640 40
Basic tool mounting for SK for SK taper shank 40 SK	354225 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud sealed suitable for steep tapers 40	308660 40
Screening plate for coil SU1 for clamping Ø 6-12 mm	354240 6-12
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Cooling adapter short 4.5° for clamping Ø 9,1-12 mm	354235 9,1-12
Pull stud sealed, form B suitable for steep tapers 40	308620 40
Shrink-fit chuck extension 4.5° without length adjustment screw Ø d / Ø D1 25/12 mm	302416 25/12
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Shrink-fit unit Type SU1	354210 SU1
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40