

Garant
Shrink-fit chucks slim, SK 40 A = 120, Clamping range \varnothing D1: 5 mm

Order data

Order number	302325 5
GTIN	4045197288219
Item class	31A

Description
Version:

- **All shanks hard turned (for smooth running!).**
- **With Balluffchip bore.**
- **Integral tool length adjustment, range 10 mm available only from size 6 upwards!**
- **Extra slim design(reduced interference contour).**

Application:

- **Cutting operations in tool and mould making.**
- **For clamping tools with parallel shank to h6 tolerance.**

Optional extras:

Pull studs (PS) No. 308600 – 308806. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fitting units No. 354210 – 354450.

Machining strategy: HPC

External \varnothing D: 25 mm

\varnothing D₂: 9 mm

Technical description

Clamping \varnothing D ₁	5 mm
\varnothing D ₂	9 mm
External \varnothing D	25 mm
Adapter	SK 40 A = 120
Arbor standard	ISO 7388-1
Shape	ADB

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Pull stud sealed, form B suitable for steep tapers 40	308620 40
Pull stud Form B suitable for steep tapers 40	308640 40
Pull stud sealed suitable for steep tapers 40	308660 40
Cooling unit Type CU1	354215 CU1
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Basic tool mounting for SK for SK taper shank 40 SK	354225 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Shrink-fit unit Type SU1	354210 SU1
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Pull stud Form A suitable for steep tapers 40	308600 40
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Shrink-fit chuck extension 4.5° without length adjustment screw Ø d / Ø D1 20/5 mm	302410 20/5
Shrink-fit chuck extension 4.5° without length adjustment screw Ø d / Ø D1 16/5 mm	302410 16/5
	308802 40

Pull stud Hurco 45° with fit sealed suitable for steep tapers 40

Pull stud 90° sealed suitable for steep tapers 40	308795 40
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Special pull stud with internal thread suitable for steep tapers 40	308740 40
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Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
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Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
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Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
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Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
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Pull stud sealed suitable for steep tapers 40	308635 40
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Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
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Pull stud 90° sealed suitable for steep tapers 40	308790 40
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Pull stud sealed, form B suitable for steep tapers 40	308650 40
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Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
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Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
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Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
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Pull stud 60° sealed suitable for steep tapers 40	308785 40
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Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
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