



## OZ collet chuck, SK 40, Clamping range: 2-25 mm



### Order data

Order number	302460 2-25
GTIN	4250122600039
Item class	36E

### Description

#### Version:

Ball-bearing power-clamping nut.

#### Application:

For clamping tools with plain shank in OZ collets to ISO 10897.

#### Optional extras:

OZ collets No. 309540 – 309560, Set No. 309562 (type 462 E) for size 2 – 25, C wrench No. 628400.

Concentricity:  $\leq 3 \mu\text{m}$

Overhang dimension A: 66 mm

External  $\varnothing$  D: 60 mm

Overall length L: 159 mm

Thread M: M16

Spare clamping nut No. 309670: 2 - 25

Suitable C-hook (pin) spanner No. 628400: 58/62

### Technical description

Clamping range	2 - 25 mm
Spare clamping nut No. 309670	2 - 25
Thread M	M16
Overhang dimension A	66 mm
Suitable C-hook (pin) spanner No. 628400	58/62
Overall length L	159 mm

External Ø D	60 mm
Adapter	SK 40
Arbor standard	DIN 2080
Concentricity	≤ 3 µm
Type of product	Collet chuck

## Accessories

OZ collet for chuck Nominal clamping Ø d 12 mm	309550 12
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
OZ collet for chuck Nominal clamping Ø d 18 mm	309550 18
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull stud Form B suitable for steep tapers 40	308640 40
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
C-hook (pin) spanner with square pin for external nut Ø 58/62 mm	628400 58/62
OZ collet for chuck Nominal clamping Ø d 16 mm	309550 16
OZ collet for chuck Nominal clamping Ø d 24 mm	309550 24
OZ collet for chuck Nominal clamping Ø d 23 mm	309550 23
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
OZ collet for chuck Nominal clamping Ø d 5 mm	309550 5
OZ collet for chuck Nominal clamping Ø d 21 mm	309550 21
OZ collet for chuck Nominal clamping Ø d 11 mm	309550 11
Pull stud 90° sealed suitable for steep tapers 40	308790 40

Pull stud sealed, form B suitable for steep tapers 40	308620 40
Pull stud Mazak sealed, form A suitable for steep tapers 40M	308670 40M
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
OZ collet for chuck Nominal clamping Ø d 15 mm	309550 15
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
OZ collet for chuck Nominal clamping Ø d 13 mm	309550 13
OZ collet for chuck Nominal clamping Ø d 22 mm	309550 22
OZ collet for chuck Nominal clamping Ø d 6 mm	309550 6
Pull stud sealed, form B suitable for steep tapers 40	308650 40
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
OZ collet for chuck Nominal clamping Ø d 10 mm	309550 10
OZ collet for chuck Nominal clamping Ø d 8 mm	309550 8
Pull stud 45° sealed suitable for steep tapers 40	308765 40
OZ collet for chuck Nominal clamping Ø d 14 mm	309550 14
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
OZ collet for chuck Nominal clamping Ø d 7 mm	309550 7
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Pull stud sealed suitable for steep tapers 40	308635 40
OZ clamping nut Clamping chuck clamping range 2-25 mm	309670 2-25
OZ collet for chuck Nominal clamping Ø d 19 mm	309550 19
Pull stud 90° sealed suitable for steep tapers 40	308795 40
	308615 40

Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40

Pull stud sealed suitable for steep tapers 40	308660 40
OZ collet for chuck Nominal clamping Ø d 25 mm	309550 25
OZ collet for chuck Nominal clamping Ø d 9 mm	309550 9
OZ collet for chuck Nominal clamping Ø d 4 mm	309550 4
OZ collet for chuck Nominal clamping Ø d 20 mm	309550 20
Pull stud Form A suitable for steep tapers 40	308600 40
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Special pull stud with internal thread suitable for steep tapers 40	308740 40
OZ collet for chuck Nominal clamping Ø d 17 mm	309550 17