



OZ collet chuck, SK 50, Clamping range: 4-32 mm



Order data

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| Order number | 302462 4-32 |
| GTIN | 4250122600060 |
| Item class | 36E |

Description

Version:

Ball-bearing power-clamping nut.

Application:

For clamping tools with plain shank in OZ collets to ISO 10897.

Optional extras:

OZ collets No. 309540 – 309560, Set No. 309562 (type 462 E) for size 2 – 25, C wrench No. 628400.

Concentricity: $\leq 3 \mu\text{m}$

Overhang dimension A: 73 mm

External \varnothing D: 72 mm

Overall length L: 200 mm

Thread M: M24

Spare clamping nut No. 309670: 4 - 32

Suitable C-hook (pin) spanner No. 628400: 68/75

Technical description

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| Suitable C-hook (pin) spanner No. 628400 | 68/75 |
| Spare clamping nut No. 309670 | 4 - 32 |
| Clamping range | 4 - 32 mm |
| Overhang dimension A | 73 mm |
| Thread M | M24 |
| Overall length L | 200 mm |

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| External Ø D | 72 mm |
| Adapter | SK 50 |
| Arbor standard | DIN 2080 |
| Concentricity | ≤ 3 µm |
| Type of product | Collet chuck |

Accessories

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| OZ collet for chuck Nominal clamping Ø d 25 mm | 309560 25 |
| Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50 | 308615 50 |
| Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50 | 308605 50 |
| Pull stud 90° sealed suitable for steep tapers 50 | 308790 50 |
| Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 50 | 308810 50 |
| OZ collet for chuck Nominal clamping Ø d 16 mm | 309560 16 |
| Pull stud sealed, form B suitable for steep tapers 50 | 308650 50 |
| Pull stud sealed, form B suitable for steep tapers 50 | 308620 50 |
| Pull stud stud sealed, form A suitable for steep tapers 50 | 308610 50 |
| Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50 | 308820 50 |
| Pull stud 90° sealed suitable for steep tapers 50 | 308795 50 |
| Pull stud 45° sealed suitable for steep tapers 50 | 308765 50 |
| Pull stud Form A suitable for steep tapers 50 | 308600 50 |
| OZ collet for chuck Nominal clamping Ø d 22 mm | 309560 22 |
| OZ collet for chuck Nominal clamping Ø d 20 mm | 309560 20 |
| Special pull stud with internal thread suitable for steep tapers 50 | 308740 50 |
| OZ clamping nut Clamping chuck clamping range 4-32 mm | 309670 4-32 |

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| Pull stud sealed suitable for steep tapers 50 | 308660 50 |
| OZ collet for chuck Nominal clamping Ø d 14 mm | 309560 14 |
| Pull stud Form B suitable for steep tapers 50 | 308640 50 |
| OZ collet for chuck Nominal clamping Ø d 10 mm | 309560 10 |
| OZ collet for chuck Nominal clamping Ø d 18 mm | 309560 18 |
| OZ collet for chuck Nominal clamping Ø d 12 mm | 309560 12 |
| Special pull stud with no internal thread sealed suitable for steep tapers 50 | 308720 50 |
| OZ collet for chuck Nominal clamping Ø d 32 mm | 309560 32 |
| OZ collet for chuck Nominal clamping Ø d 30 mm | 309560 30 |
| OZ collet for chuck Nominal clamping Ø d 28 mm | 309560 28 |
| Wrench for pull studs ISO 7388 suitable for ISO taper size 50 | 308830 50 |
| Pull stud 60° sealed suitable for steep tapers 50 | 308785 50 |
| C-hook (pin) spanner with square pin for external nut Ø 68/75 mm | 628400 68/75 |
| Torque insert for Pull studs to SO 7388 suitable for ISO taper size 50 | 308812 50 |
| Pull stud 45° sealed suitable for steep tapers 50 | 308760 50 |
| Special pull stud with no internal thread sealed suitable for steep tapers 50 | 308700 50 |