



## Combination face mill adapter, SK 40 A = 52, Spigot Ø d1: 16 mm



### Order data

Order number	302500 16
GTIN	4250122600763
Item class	36E

### Description

#### Version:

Internal thread for manual clamping.

#### Application:

**With drive key** for milling cutters **with longitudinal groove**, e.g. DIN 841.

**With face mill drive ring** for milling cutters with **transverse slots**, DIN 1880.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Special toggle spanner No. 309840.

Concentricity:  $\leq 6 \mu\text{m}$

Overall length L: 162 mm

Milling mandrel length  $L_3$  with drive ring: 17 mm

Milling mandrel length  $L_4$ : 27 mm

Thread M: M16

Spare milling cutter lock screw No. 309860 / 309861: 16

Spare drive ring No. 309870: 16

### Technical description

Overall length L	162 mm
Spigot Ø d <sub>1</sub>	16 mm
Milling mandrel length $L_3$ with drive ring	17 mm
Spare drive ring No. 309870	16
Thread M	M16

Milling mandrel length L <sub>4</sub>	27 mm
Suitable toggle spanner No. 309840	16
Spare milling cutter lock screw No. 309860 / 309861	16
Adapter	SK 40 A = 52
Standard	DIN 6358
Arbor standard	DIN 2080
Concentricity	≤ 6 μm
Type of product	Milling cutter spigot

## Accessories

Milling cutter lock screw for mandrel Ø 16 mm	309860 16
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Face mill drive ring for mandrel Ø 16 mm	309870 16
Pull stud Form A suitable for steep tapers 40	308600 40
ER chuck key for ER collet chuck 16	309680 16

Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
ER chuck key 1/2 inch 25AF for ER collet chuck 16	309720 16
ER chuck key 1/2 inch socket for ER collet chuck 16	309700 16
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Toggle spanner for mandrel Ø 16 mm	309840 16
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40