



## Combination face mill adapter, SK 40 A = 52, Spigot Ø d1: 27 mm



### Order data

Order number	302500 27
GTIN	4250122600787
Item class	36E

### Description

#### Version:

Internal thread for manual clamping.

#### Application:

**With drive key** for milling cutters **with longitudinal groove**, e.g. DIN 841.

**With face mill drive ring** for milling cutters with **transverse slots**, DIN 1880.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Special toggle spanner No. 309840.

Concentricity:  $\leq 6 \mu\text{m}$

Overall length L: 166 mm

Milling mandrel length  $L_3$  with drive ring: 21 mm

Milling mandrel length  $L_4$ : 33 mm

Thread M: M16

Spare milling cutter lock screw No. 309860 / 309861: 27

Spare drive ring No. 309870: 27

### Technical description

Spigot Ø d <sub>1</sub>	27 mm
Spare drive ring No. 309870	27
Thread M	M16
Milling mandrel length L <sub>4</sub>	33 mm
Overall length L	166 mm

Milling mandrel length L <sub>3</sub> with drive ring	21 mm
Suitable toggle spanner No. 309840	27
Spare milling cutter lock screw No. 309860 / 309861	27
Adapter	SK 40 A = 52
Standard	DIN 6358
Arbor standard	DIN 2080
Concentricity	≤ 6 μm
Type of product	Milling cutter spigot

## Accessories

Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Milling cutter lock screw for mandrel Ø 27 mm	309860 27
Pull stud stud sealed, form A suitable for steep tapers 40	308610 40
Face mill drive ring for mandrel Ø 27 mm	309870 27
Pull stud Form A suitable for steep tapers 40	308600 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Toggle spanner for mandrel Ø 27 mm	309840 27

Pull stud Hurco 60° with fit sealed suitable for steep tapers  
40

308804 40

Pull stud Hurco 45° with bore and fit sealed suitable for  
steep tapers 40

308801 40

Pull stud Hurco 45° with fit sealed suitable for steep tapers  
40

308802 40