



## Combination face mill adapter, SK 40 A = 52, Spigot Ø d1: 32 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 302500 32     |
| GTIN         | 4250122600794 |
| Item class   | 36E           |

### Description

#### Version:

Internal thread for manual clamping.

#### Application:

**With drive key** for milling cutters **with longitudinal groove**, e.g. DIN 841.

**With face mill drive ring** for milling cutters with **transverse slots**, DIN 1880.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Special toggle spanner No. 309840.

Concentricity:  $\leq 6 \mu\text{m}$

Overall length L: 169 mm

Milling mandrel length L<sub>3</sub> with drive ring: 24 mm

Milling mandrel length L<sub>4</sub>: 38 mm

Thread M: M16

Spare milling cutter lock screw No. 309860 / 309861: 32

Spare drive ring No. 309870: 32

### Technical description

|   |       |
|---|-------|
| Spare drive ring No. 309870                           | 32    |
| Suitable toggle spanner No. 309840                    | 32    |
| Spigot Ø d <sub>1</sub>                               | 32 mm |
| Thread M  | M16   |
| Milling mandrel length L <sub>3</sub> with drive ring | 24 mm |

|   |                       |
|---|-----------------------|
| Overall length L                                    | 169 mm                |
| Milling mandrel length L <sub>4</sub>               | 38 mm                 |
| Spare milling cutter lock screw No. 309860 / 309861 | 32                    |
| Adapter   | SK 40 A = 52          |
| Standard  | DIN 6358              |
| Arbor standard                                      | DIN 2080              |
| Concentricity                                       | ≤ 6 μm                |
| Type of product                                     | Milling cutter spigot |

## Accessories

|  |           |
|--|-----------|
| Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40                | 308801 40 |
| Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40                                 | 308605 40 |
| Wrench for pull studs ISO 7388 suitable for ISO taper size 40                            | 308830 40 |
| Pull stud Hurco 45° with fit sealed suitable for steep tapers 40                         | 308802 40 |
| Pull stud stud sealed, form A suitable for steep tapers 40                               | 308610 40 |
| Milling cutter lock screw for mandrel Ø 32 mm  | 309860 32 |
| Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40 | 308820 40 |
| Pull stud Hurco 60° with fit sealed suitable for steep tapers 40                         | 308804 40 |
| ER chuck key for ER collet chuck 32  | 309680 32 |
| Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40                | 308803 40 |
| ER chuck key 1/2 inch socket for ER collet chuck 32                                      | 309700 32 |
| Pull stud Form A suitable for steep tapers 40  | 308600 40 |
| Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40                | 308805 40 |

|  |           |
|--|-----------|
| Toggle spanner for mandrel Ø 32 mm                                       | 309840 32 |
| Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40   | 308812 40 |
| Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40 | 308810 40 |
| Pull stud Hurco 90° with fit sealed suitable for steep tapers 40         | 308806 40 |
| Face mill drive ring for mandrel Ø 32 mm                                 | 309870 32 |