



## Combination face mill adapter, SK 40 A = 52, Spigot Ø d1: 40 mm



### Order data

Order number	302500 40
GTIN	4250122600800
Item class	36E

### Description

#### Version:

Internal thread for manual clamping.

#### Application:

**With drive key** for milling cutters **with longitudinal groove**, e.g. DIN 841.

**With face mill drive ring** for milling cutters with **transverse slots**, DIN 1880.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Special toggle spanner No. 309840.

Concentricity:  $\leq 6 \mu\text{m}$

Overall length L: 172 mm

Milling mandrel length L<sub>3</sub> with drive ring: 27 mm

Milling mandrel length L<sub>4</sub>: 41 mm

Thread M: M16

Spare milling cutter lock screw No. 309860: 40

Spare drive ring No. 309870: 40

### Technical description

Milling mandrel length L <sub>3</sub> with drive ring	27 mm
Spare milling cutter lock screw No. 309860	40
Spare drive ring No. 309870	40
Milling mandrel length L <sub>4</sub>	41 mm
Spigot Ø d <sub>1</sub>	40 mm

Suitable toggle spanner No. 309840	40
Thread M	M16
Overall length L	172 mm
Adapter	SK 40 A = 52
Standard	DIN 6358
Arbor standard	DIN 2080
Concentricity	≤ 6 μm
Type of product	Milling cutter spigot

## Accessories

Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308810 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Wrench for pull studs ISO 7388 suitable for steep tapers 40 SK	308830 40
Face mill drive ring for mandrel Ø 40 mm	309870 40
Pull stud Form A suitable for steep tapers 40	308600 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
ER chuck key 1/2 inch socket for ER collet chuck 40	309700 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 40 SK	308820 40
Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK	308812 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40

Toggle spanner for mandrel Ø 40 mm	309840 40
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
Milling cutter lock screw for mandrel Ø 40 mm	309860 40
Pull stud sealed, form A suitable for steep tapers 40	308610 40
ER chuck key for ER collet chuck 40	309680 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40