



## Combination face mill adapter, SK 50 A = 55, Spigot Ø d1: 22 mm



### Order data

Order number	302520 22
GTIN	4250122600824
Item class	36E

### Description

#### Version:

Internal thread for manual clamping.

#### Application:

**With drive key** for milling cutters **with longitudinal groove**, e.g. DIN 841.

**With face mill drive ring** for milling cutters with **transverse slots**, DIN 1880.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Special toggle spanner No. 309840.

Concentricity:  $\leq 6 \mu\text{m}$

Overall length L: 201 mm

Milling mandrel length  $L_3$  with drive ring: 19 mm

Milling mandrel length  $L_4$ : 31 mm

Thread M: M24

Spare milling cutter lock screw No. 309860 / 309861: 22

Spare drive ring No. 309870: 22

### Technical description

Spare drive ring No. 309870	22
Spigot Ø d <sub>1</sub>	22 mm
Overall length L	201 mm
Milling mandrel length $L_3$ with drive ring	19 mm
Thread M	M24

Suitable toggle spanner No. 309840	22
Milling mandrel length L <sub>4</sub>	31 mm
Spare milling cutter lock screw No. 309860 / 309861	22
Adapter	SK 50 A = 55
Standard	DIN 6358
Arbor standard	DIN 2080
Concentricity	≤ 6 μm
Type of product	Milling cutter spigot

## Accessories

Pull stud Form B suitable for steep tapers 50	308640 50
Milling cutter lock screw for mandrel Ø 22 mm	309860 22
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50	308615 50
Pull stud 90° sealed suitable for steep tapers 50	308795 50
Pull stud sealed, form B suitable for steep tapers 50	308620 50
Pull stud stud sealed, form A suitable for steep tapers 50	308610 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
Pull stud Form A suitable for steep tapers 50	308600 50
Pull stud 90° sealed suitable for steep tapers 50	308790 50
Pull stud 60° sealed suitable for steep tapers 50	308785 50
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 50	308810 50
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Wrench for pull studs ISO 7388 suitable for ISO taper size 50	308830 50
Special pull stud with internal thread suitable for steep tapers 50	308740 50
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50	308605 50

Pull-stud 60° sealed suitable for steep tapers 50	308780 50
Pull stud sealed, form B suitable for steep tapers 50	308650 50
Toggle spanner for mandrel Ø 22 mm	309840 22
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 50	308812 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308700 50
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50	308820 50
Face mill drive ring for mandrel Ø 22 mm	309870 22
Pull stud sealed suitable for steep tapers 50	308660 50