



## Combination face mill adapter, SK 50 A = 55, Spigot Ø d1: 27 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 302520 27     |
| GTIN         | 4250122600831 |
| Item class   | 36E           |

### Description

#### Version:

Internal thread for manual clamping.

#### Application:

**With drive key** for milling cutters **with longitudinal groove**, e.g. DIN 841.

**With face mill drive ring** for milling cutters with **transverse slots**, DIN 1880.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Special toggle spanner No. 309840.

Concentricity:  $\leq 6 \mu\text{m}$

Overall length L: 203 mm

Milling mandrel length  $L_3$  with drive ring: 21 mm

Milling mandrel length  $L_4$ : 33 mm

Thread M: M24

Spare milling cutter lock screw No. 309860 / 309861: 27

Spare drive ring No. 309870: 27

### Technical description

|  |        |
|--|--------|
| Milling mandrel length $L_4$                 | 33 mm  |
| Thread M                                     | M24    |
| Milling mandrel length $L_3$ with drive ring | 21 mm  |
| Spare drive ring No. 309870                  | 27     |
| Overall length L                             | 203 mm |

|   |                       |
|---|-----------------------|
| Spigot $\varnothing d_1$                            | 27 mm                 |
| Suitable toggle spanner No. 309840                  | 27                    |
| Spare milling cutter lock screw No. 309860 / 309861 | 27                    |
| Adapter   | SK 50 A = 55          |
| Standard  | DIN 6358              |
| Arbor standard                                      | DIN 2080              |
| Concentricity                                       | $\leq 6 \mu\text{m}$  |
| Type of product                                     | Milling cutter spigot |

## Accessories

|   |           |
|---|-----------|
| Pull stud 90° sealed suitable for steep tapers 50                             | 308790 50 |
| Torque insert for Pull studs to SO 7388 suitable for ISO taper size 50        | 308812 50 |
| Pull stud Form A suitable for steep tapers 50                                 | 308600 50 |
| Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 50      | 308810 50 |
| Special pull stud with no internal thread sealed suitable for steep tapers 50 | 308720 50 |
| Pull stud sealed, form B suitable for steep tapers 50                         | 308620 50 |
| Special pull stud with internal thread suitable for steep tapers 50           | 308740 50 |
| Pull stud sealed suitable for steep tapers 50                                 | 308660 50 |
| Pull stud sealed, form B suitable for steep tapers 50                         | 308650 50 |
| Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50              | 308615 50 |
| Pull-stud 60° sealed suitable for steep tapers 50                             | 308780 50 |
| Milling cutter lock screw for mandrel $\varnothing 27$ mm                     | 309860 27 |
| Pull stud 45° sealed suitable for steep tapers 50                             | 308760 50 |
| Pull stud stud sealed, form A suitable for steep tapers 50                    | 308610 50 |

|  |           |
|--|-----------|
| Wrench for pull studs ISO 7388 suitable for ISO taper size 50                            | 308830 50 |
| Special pull stud with no internal thread sealed suitable for steep tapers 50            | 308700 50 |
| Pull stud 90° sealed suitable for steep tapers 50  | 308795 50 |
| Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50                                 | 308605 50 |
| Pull stud 60° sealed suitable for steep tapers 50  | 308785 50 |
| Pull stud Form B suitable for steep tapers 50  | 308640 50 |
| Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50 | 308820 50 |
| Toggle spanner for mandrel Ø 27 mm   | 309840 27 |
| Face mill drive ring for mandrel Ø 27 mm   | 309870 27 |
| Pull stud 45° sealed suitable for steep tapers 50  | 308765 50 |