

**Garant**
**HiRunER precision ER collet chuck, BT 30 A = 60, for ER collet size: 25 ER**

**Order data**

Order number	302839 25
GTIN	4045197870025
Item class	31A

**Description**
**Version:**

External and internal tapers are ground. All shanks are hard turned for a smooth cutting action. Including Balluffchip bore, high-performance clamping nut (up to 25000 rpm).

**Advantage:**

- **Excellent concentricity in the system ( chuck + collet + clamping nut), 3µm radial run-out with a 2µm collet, 6µm radial run-out with a 5µm collet.**
- **Extremely strong holding force (up to factor 2 better than the standard ER chuck).**
- **Vibration reduction effect due to 2-part clamping nut.**

**Application:**

For clamping tools with plain shank in collets to DIN 6499 – Form A and B.

**Supplied with:**

**Precision clamping nut.**

**Optional extras:**

Pull studs (PS) No. 308760 – 308806,  
 PS wrenches No. 308820 – 308835,  
 ER collets No. 308881 – 309434,  
 Fahrion ER collets No. 308901 – 309434,  
 ER clamping wrenches No. 309748; 309749; 309757; 309758.

**Note:**

- **Clamps only nominal Ø up to shank Ø tolerance h 10.**
- **Do not use the clamping nut in combination with a sealing washer.**
- **Use it in only combination with Fahrion collets.**

ER chuck key No. 309748; No. 309749: 25

Clamping range: 1 - 16 mm

External Ø D: 44 mm

Spare ER clamping nut No. 309617: 25

## Technical description

External Ø D	44 mm
for ER collets	25
Clamping range	1 - 16 mm
Spare ER clamping nut No. 309617	25
ER chuck key No. 309748; No. 309749	25
Adapter	BT 30 A = 60
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Collet chuck

## Accessories

ER collet with seal and spray nozzles Nominal clamping Ø d 10 mm	308962 10
ER collet Nominal clamping Ø d 9 mm	308960 9
ER collet with seal Nominal clamping Ø d 8 mm	308959 8
ER collet Nominal clamping Ø d 7 mm	308941 7
ER collet with seal Nominal clamping Ø d 10 mm	308946 10
ER collet Nominal clamping Ø d 2 mm	308960 2
ER collet with seal and spray nozzles Nominal clamping Ø d 15 mm	308962 15
ER collet Nominal clamping Ø d 12 mm	308960 12

ER collet Nominal clamping Ø d 4 mm	308941 4
ER collet Nominal clamping Ø d 14 mm	308941 14
ER collet Nominal clamping Ø d 8 mm	308960 8
ER collet Nominal clamping Ø d 10 mm	308941 10
ER collet with seal and spray nozzles Nominal clamping Ø d 5 mm	308962 5
ER collet Nominal clamping Ø d 4 mm	308960 4
ER collet with seal Nominal clamping Ø d 8 mm	308946 8
ER collet with seal and spray nozzles Nominal clamping Ø d 14 mm	308962 14
ER collet Nominal clamping Ø d 3 mm	308960 3
ER collet with seal Nominal clamping Ø d 12 mm	308946 12
ER collet with seal and spray nozzles Nominal clamping Ø d 3 mm	308962 3
ER collet with seal Nominal clamping Ø d 5 mm	308959 5
ER collet Nominal clamping Ø d 6 mm	308941 6
ER collet Nominal clamping Ø d 13 mm	308960 13
ER collet with seal and spray nozzles Nominal clamping Ø d 9 mm	308962 9
ER collet with seal and spray nozzles Nominal clamping Ø d 16 mm	308962 16
ER collet Nominal clamping Ø d 9 mm	308941 9
ER collet with seal and spray nozzles Nominal clamping Ø d 12 mm	308962 12
ER collet with seal Nominal clamping Ø d 7 mm	308959 7
ER collet with seal Nominal clamping Ø d 13 mm	308946 13
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 7 mm	309430 7
ER collet with seal and spray nozzles Nominal clamping Ø d 11 mm	308962 11
ER collet with seal and spray nozzles Nominal clamping Ø d 13 mm	308962 13

ER collet Nominal clamping Ø d 5 mm	308941 5
ER collet Nominal clamping Ø d 10 mm	308960 10
HiRunER clamping wrench Type 25	309748 25
ER collet with seal Nominal clamping Ø d 9 mm	308946 9
ER collet with seal and spray nozzles Nominal clamping Ø d 4 mm	308962 4
ER collet with seal Nominal clamping Ø d 14 mm	308946 14
ER collet Nominal clamping Ø d 11 mm	308960 11
ER collet Nominal clamping Ø d 2,5 mm	308941 2,5
ER collet set 15 pieces 2–16 mm	309021
Pull stud stud sealed, form A suitable for steep tapers 30	308610 30
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 4,5 mm	309430 4,5
Pull stud 45° sealed suitable for steep tapers 30	308765 30
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 10 mm	309430 10
ER collet with seal Nominal clamping Ø d 10 mm	308959 10
ER collet Nominal clamping Ø d 15 mm	308960 15
ER collet with seal Nominal clamping Ø d 6 mm	308946 6
ER collet Nominal clamping Ø d 16 mm	308960 16
Pull-stud 60° sealed suitable for steep tapers 30	308780 30
ER collet Nominal clamping Ø d 15 mm	308941 15
Pull stud 60° sealed suitable for steep tapers 30	308785 30
ER collet with seal Nominal clamping Ø d 13 mm	308959 13
ER collet set 15 pieces 2–16 mm with seal and spray nozzles	309245
ER collet with seal Nominal clamping Ø d 11 mm	308946 11
ER collet with seal and spray nozzles Nominal clamping Ø d 8 mm	308962 8
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 3,5 mm	309430 3,5

ER collet with seal Nominal clamping Ø d 12 mm	308959 12
ER collet with seal Nominal clamping Ø d 5 mm	308946 5
ER collet with seal Nominal clamping Ø d 4 mm	308946 4
ER collet with seal Nominal clamping Ø d 6 mm	308959 6
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 8 mm	309430 8
Pull stud 45° sealed suitable for steep tapers 30	308760 30
ER collet Nominal clamping Ø d 12 mm	308941 12
ER collet with seal Nominal clamping Ø d 9 mm	308959 9
ER collet Nominal clamping Ø d 2 mm	308941 2
ER collet set 7 pieces 4–16 mm with seal	309022
ER collet with seal Nominal clamping Ø d 11 mm	308959 11
ER collet with seal and spray nozzles Nominal clamping Ø d 6 mm	308962 6
ER collet Nominal clamping Ø d 11 mm	308941 11
ER collet with seal Nominal clamping Ø d 14 mm	308959 14
ER collet Nominal clamping Ø d 8 mm	308941 8
ER collet Nominal clamping Ø d 6 mm	308960 6
ER collet with seal Nominal clamping Ø d 4 mm	308959 4
ER collet with seal Nominal clamping Ø d 3 mm	308946 3
ER collet Nominal clamping Ø d 5 mm	308960 5
ER collet Nominal clamping Ø d 14 mm	308960 14
ER collet with seal Nominal clamping Ø d 7 mm	308946 7
ER collet with seal Nominal clamping Ø d 15 mm	308959 15
ER collet Nominal clamping Ø d 16 mm	308941 16
ER collet with seal and spray nozzles Nominal clamping Ø d 7 mm	308962 7
HiRunER clamping wrench for torque wrench Type 25	309749 25
ER collet with seal Nominal clamping Ø d 16 mm	308946 16
ER collet set 15 pieces 2–16 mm	309240

ER collet set 15 pieces 2–16 mm with seal	309244
ER collet with seal Nominal clamping Ø d 15 mm	308946 15
ER collet Nominal clamping Ø d 13 mm	308941 13
ER collet with seal Nominal clamping Ø d 16 mm	308959 16
ER collet with seal Nominal clamping Ø d 3 mm	308959 3
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 9 mm	309430 9
ER collet Nominal clamping Ø d 7 mm	308960 7
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 2,8 mm	309430 2,8
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 6 mm	309430 6
ER collet Nominal clamping Ø d 3 mm	308941 3