

Garant
Combination face mill adapter Form ADB, BT 40 short, Spigot \varnothing d1: 27 mm

Order data

| | |
|--------------|---------------|
| Order number | 302895 27 |
| GTIN | 4045197945006 |
| Item class | 31A |

Description
Version:

Taper shank, spigots, and contact surfaces ground on collar.
All shanks hard turned (for smooth running!). Balancing quality G2.5 / 25,000 rpm. Form ADB.

Application:

With drive key for face mills with longitudinal slot, e.g. DIN 841.

With drive ring for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

Overhang dimension A: 55 mm

External \varnothing D: 48 mm

Spare milling cutter lock screw No. 309860: 27

Spare drive ring No. 309870: 27

Suitable toggle spanner No. 309840: 27

Technical description

| | |
|-------------------------------------|-------|
| Overhang dimension A | 55 mm |
| Suitable toggle spanner No. 309840 | 27 |
| Spigot \varnothing d ₁ | 27 mm |

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|--|-----------------------|
| Spare milling cutter lock screw No. 309860 | 27 |
| Spare drive ring No. 309870 | 27 |
| External Ø D | 48 mm |
| Adapter | BT 40 short |
| Standard | DIN 6358 |
| Arbor standard | JIS B6339 |
| Arbor standard | ISO 7388-2 |
| Shape | ADB |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Concentricity | ≤ 5 µm |
| Machining strategy | HPC |
| Type of product | Milling cutter spigot |