

Garant
Combination face mill adapter Form ADB, BT 40 short, Spigot \varnothing d1: 32 mm

Order data

Order number	302895 32
GTIN	4045197945013
Item class	31A

Description
Version:

Taper shank, spigots, and contact surfaces ground on collar.
All shanks hard turned (for smooth running!). Balancing quality G2.5 / 25,000 rpm. Form ADB.

Application:

With drive key for face mills with longitudinal slot, e.g. DIN 841.

With drive ring for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

Overhang dimension A: 60 mm

External \varnothing D: 58 mm

Spare milling cutter lock screw No. 309860: 32

Spare drive ring No. 309870: 32

Suitable toggle spanner No. 309840: 32

Technical description

External \varnothing D	58 mm
Spigot \varnothing d ₁	32 mm
Overhang dimension A	60 mm

Spare drive ring No. 309870	32
Spare milling cutter lock screw No. 309860	32
Suitable toggle spanner No. 309840	32
Adapter	BT 40 short
Standard	DIN 6358
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 μm
Machining strategy	HPC
Type of product	Milling cutter spigot