



## Combination face mill adapter Form ADB, BT 40 short, Spigot Ø d1: 22 mm



### Order data

Order number	302900 22
GTIN	4250122613961
Item class	36E

### Description

#### Version:

Taper shank, spigots, and contact surfaces ground on collar.  
All shanks burnished.

#### Application:

**With drive key** for face mills with longitudinal slot, e.g. DIN 841.

**With drive ring** for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

#### Supplied with:

Drive key, face mill drive ring, and lock screw.

#### Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

#### Note:

Internal cooling available only with suitable tightening screw No. 309861.

Overhang dimension A: 55 mm

External Ø D: 40 mm

Spare milling cutter lock screw No. 309860: 22

Spare drive ring No. 309870: 22

Suitable toggle spanner No. 309840: 22

### Technical description

Spigot Ø d <sub>1</sub>	22 mm
Overhang dimension A	55 mm
Suitable toggle spanner No. 309840	22
Spare drive ring No. 309870	22

Spare milling cutter lock screw No. 309860	22
External Ø D	40 mm
Adapter	BT 40 short
Standard	DIN 6358
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Milling cutter spigot

## Accessories

Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Face mill drive ring for mandrel Ø 22 mm	309870 22
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Milling cutter lock screw for mandrel Ø 22 mm	309860 22
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Toggle spanner for mandrel Ø 22 mm	309840 22
	308802 40

Pull stud Hurco 45° with fit sealed suitable for steep tapers  
40

Pull stud Hurco 60° with fit sealed suitable for steep tapers  
40

308804 40

Pull stud 90° sealed suitable for steep tapers 40

308795 40

Pull stud 90° sealed suitable for steep tapers 40

308790 40