



Combination face mill adapter Form ADB, BT 40 short, Spigot Ø d1: 32 mm



Order data

Order number	302900 32
GTIN	4250122614005
Item class	36E

Description

Version:

Taper shank, spigots, and contact surfaces ground on collar.
All shanks burnished.

Application:

With drive key for face mills with longitudinal slot, e.g. DIN 841.

With drive ring for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

Overhang dimension A: 60 mm

External Ø D: 58 mm

Spare milling cutter lock screw No. 309860: 32

Spare drive ring No. 309870: 32

Suitable toggle spanner No. 309840: 32

Technical description

Spare milling cutter lock screw No. 309860	32
Spare drive ring No. 309870	32
Suitable toggle spanner No. 309840	32
Overhang dimension A	60 mm

Spigot Ø d ₁	32 mm
External Ø D	58 mm
Adapter	BT 40 short
Standard	DIN 6358
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Milling cutter spigot

Accessories

Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Face mill drive ring for mandrel Ø 32 mm	309870 32
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Milling cutter lock screw for mandrel Ø 32 mm	309860 32
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40

Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Toggle spanner for mandrel Ø 32 mm	309840 32
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40