



Combination face mill adapter Form ADB, BT 40 A = 100, Spigot Ø d1: 16 mm



Order data

Order number	302920 16
GTIN	4250122613954
Item class	36E

Description

Version:

Taper shank, spigots, and contact surfaces ground on collar.
All shanks burnished.

Application:

With drive key for face mills with longitudinal slot, e.g. DIN 841.

With drive ring for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

External Ø D: 32 mm

Spare milling cutter lock screw No. 309860: 16

Spare drive ring No. 309870: 16

Suitable toggle spanner No. 309840: 16

Technical description

Spare drive ring No. 309870	16
Suitable toggle spanner No. 309840	16
Spare milling cutter lock screw No. 309860	16
Spigot Ø d ₁	16 mm
External Ø D	32 mm

Adapter	BT 40 A = 100
Standard	DIN 6358
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Milling cutter spigot

Accessories

Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Face mill drive ring for mandrel Ø 16 mm	309870 16
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Milling cutter lock screw for mandrel Ø 16 mm	309860 16
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40

Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40

308801 40

Toggle spanner for mandrel Ø 16 mm

309840 16