

Garant
Face mill arbor with cooling channel bore form ADB, BT 40 short, Spigot Ø d1: 27 mm

Order data

Order number	303015 27
GTIN	4045197944917
Item class	31A

Description
Version:

Taper shank, spigots, and contact surfaces ground on collar.

All shanks hard turned (for smooth running!). Balancing quality G2.5 / 25,000 rpm. Form ADB.

With **4** cooling channel bores.

- **Cylindrical form.**
- **With Balluffchip bore.**
- **Larger collar contact face.**

Advantage:

Significantly lower tendency to vibrate. Considerable increase in feed rate.

Supplied with:

Lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

Note:

Further sizes on request.

Overhang dimension A: 35 mm

External Ø D: 50 mm

Spare milling cutter lock screw No. 309860: 27

Technical description

Spigot Ø d ₁	27 mm
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External Ø D	50 mm
Suitable toggle spanner No. 309840	27
Spare milling cutter lock screw No. 309860	27
Overhang dimension A	35 mm
Adapter	BT 40 short
Standard	DIN 6357
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	ADB
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Milling head arbor