

Face mill arbor with cooling channel bore form ADB, BT 50 A = 100, Spigot \varnothing d1: 22 mm



Order data

Order number	303035 22
GTIN	4045197944948
Item class	31A

Description

Version:

Taper shank, spigots, and contact surfaces ground on collar.

All shanks hard turned (for smooth running!). Balancing quality G2.5 / 25,000 rpm. Form ADB. With **4** cooling channel bores.

- · Cylindrical form.
- · With Balluffchip bore.
- · Larger collar contact face.
- · Vibration damped version, arbor with vibration-damping core.

Advantage

Significantly lower tendency to vibrate. Considerable increase in feed rate.

Supplied with:

Lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

Note:

Further sizes on request.

External Ø D: 48 mm

Spare milling cutter lock screw No. 309860: 22

Technical description

Spigot Ø d₁	22 mm
External Ø D	48 mm

Spare milling cutter lock screw No. 309860	22
Suitable toggle spanner No. 309840	22
Adapter	BT 50 A = 100
Standard	DIN 6357
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	ADB
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Milling head arbor