

**Garant**
**Shrink-fit chuck Form ADB, BT 40 A = 120, Clamping range  $\varnothing$  D1: 25 mm**

**Order data**

Order number	303425 25
GTIN	4045197468079
Item class	31A

**Description**
**Version:**

- Integral tool length adjustment, range 10 mm (from  $\varnothing$  6).
- Size 3-5 for carbide, from size 6 for HSS and carbide.

**Application:**

For clamping tools with parallel shank to h6 tolerance.

**Standard:**

**Ähnlich E-DIN 69882-8, Form G.**

**Optional extras:**

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

External  $\varnothing$  D: 53 mm

$\varnothing$  D<sub>2</sub>: 44 mm

**Technical description**

Clamping $\varnothing$ D <sub>1</sub>	25 mm
$\varnothing$ D <sub>2</sub>	44 mm
External $\varnothing$ D	53 mm
Adapter	BT 40 A = 120
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Machining strategy	HSC
Type of product	Shrink-fit chuck