

**Garant**
**Shrink-fit chuck Form ADB, BT 40 A = 130, Clamping range  $\varnothing$  D1: 20 mm**

**Order data**

Order number	303427 20
GTIN	4045197649454
Item class	31A

**Description**
**Version:**

- Integral tool length adjustment, range 10 mm (from  $\varnothing$  6).
- Size 3-5 for carbide, from size 6 for HSS and carbide.

**Application:**

For clamping tools with parallel shank to h6 tolerance.

**Standard:**

**Ähnlich E-DIN 69882-8, Form G.**

**Optional extras:**

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

External  $\varnothing$  D: 42 mm

$\varnothing$  D<sub>2</sub>: 33 mm

**Technical description**

Clamping $\varnothing$ D <sub>1</sub>	20 mm
$\varnothing$ D <sub>2</sub>	33 mm
External $\varnothing$ D	42 mm
Adapter	BT 40 A = 130
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

## Accessories

Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK	308812 40
Shrink-fit unit Type SU1	354210 SU1
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Screening plate for coil SU1 for clamping Ø 12-20 mm	354240 12-20
Basic tool mounting for SK for taper shank 40 SK	354225 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308810 40
Cooling adapter short 4.5° for clamping Ø 16,1-22 mm	354235 16,1-22
	308803 40

Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40

Pull stud 45° sealed suitable for steep tapers 40	308760 40
Subframe cupboard	354290
Cooling unit Type CU1	354215 CU1
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Cooling adapter long 4.5° for clamping Ø 16,1-22 mm	354236 16,1-22