

Garant
Shrink-fit chuck Form ADB, BT 50 A = 100, Clamping range \varnothing D1: 25 mm

Order data

Order number	303445 25
GTIN	4045197487254
Item class	31A

Description
Version:

- Integral tool length adjustment, range 10 mm (from \varnothing 6).
- Size 3-5 for carbide, from size 6 for HSS and carbide.

Application:

For clamping tools with parallel shank to h6 tolerance.

Standard:

Ähnlich E-DIN 69882-8, Form G.

Optional extras:

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

External \varnothing D: 53 mm

\varnothing D₂: 44 mm

Technical description

Clamping \varnothing D ₁	25 mm
\varnothing D ₂	44 mm
External \varnothing D	53 mm
Adapter	BT 50 A = 100
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Pull stud sealed, form B suitable for steep tapers 50	308620 50
Pull stud Form A suitable for steep tapers 50	308600 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
Special pull stud with no internal thread sealed suitable for steep tapers 50	308720 50
Pull-stud 60° sealed suitable for steep tapers 50	308780 50
Pull stud Form B suitable for steep tapers 50	308640 50
Pull stud stud sealed, form A suitable for steep tapers 50	308610 50
Cooling unit Type CU1	354215 CU1
Cooling adapter long 4.5° for clamping Ø 22,1-32 mm	354236 22,1-32
Pull stud sealed, form B suitable for steep tapers 50	308650 50
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 50 SK	308810 50
Wrench for pull studs ISO 7388 suitable for steep tapers 50 SK	308830 50
Basic tool mounting for SK for taper shank 50 SK	354225 50
Screening plate for coil SU1 for clamping Ø 20-32 mm	354240 20-32
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 50	308615 50
Pull stud sealed suitable for steep tapers 50	308660 50
Subframe cupboard	354290
	308820 50

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872)
suitable for steep tapers 50 SK

Special pull stud with no internal thread sealed suitable for
steep tapers 50

308700 50

Special pull stud with internal thread suitable for steep
tapers 50

308740 50

Pull stud 60° sealed suitable for steep tapers 50

308785 50

Pull stud 90° sealed suitable for steep tapers 50

308790 50

Shrink-fit unit Type SU1

354210 SU1

Cooling adapter short 4.5° for clamping Ø 22,1-32 mm

354235 22,1-32

Pull stud 90° sealed suitable for steep tapers 50

308795 50

Pull stud 45° sealed suitable for steep tapers 50

308760 50

Pull stud, 18CrNiMo7 Form A suitable for steep tapers 50

308605 50

Torque insert for Pull studs to SO 7388 suitable for steep
tapers 50 SK

308812 50