



## HD chuck medium, slim, Form ADB, BT 40, Clamping range Ø D1: 25 mm



### Order data

Order number	303455 25
GTIN	2050001701060
Item class	33W

### Description

#### Version:

- Radial run-out  $\leq 3 \mu\text{m}$ .
- Axial length adjustment (travel 10 mm) available.
- Flexible due to the use of reducing sleeves.
- Coolant pressure up to 80 bar.

#### Application:

For drilling, reaming, and **finish** milling.

#### Supplied with:

Hexagon cross-bar wrench.

#### Optional extras:

Pull studs (PS) No. 308760 – 308806, Slotted reducing sleeves No. 302135 – 302180.

Machining strategy: HPC

Overhang dimension A: 90 mm

Ø D<sub>2</sub>: 55 mm

External Ø D: 52 mm

L<sub>2</sub>: 50 mm

Thread M: M16×1

### Technical description

Clamping Ø D <sub>1</sub>	25 mm
Thread M	M16×1
Ø D <sub>2</sub>	55 mm

L <sub>2</sub>	50 mm
Overhang dimension A	90 mm
External Ø D	52 mm
Adapter	BT 40
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HPC
Type of product	Hydraulic clamping chuck

## Accessories

Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40

Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40