

Garant

Side lock arbor with cooling channel bore, HSK-A 63 short, Clamping range Ø D1: 25 mm



Order data

Order number	304305 25
GTIN	4045197288967
Item class	31A

Description

Version:

- **With Balluffchip bore.**
- **HSK mating faces machined.**

GARANT: All shanks hard turned (for smooth cutting action!).

With **coolant hole bores** tapped for plugging.

Application:

For clamping tools with Weldon shank to DIN 1835 Form B and DIN 6535 Form HB.

Optional extras:

Coolant pipe No. 309880, coolant pipe wrench No. 309890

Note:

HSK 40 and 50, Form A and E available ex works by the manufacturer.

Overhang dimension A: 110 mm

External Ø D: 65 mm

Spare clamping screw No. 30 9900: 25

Technical description

Clamping Ø D ₁	25 mm
Overhang dimension A	110 mm
Spare clamping screw No. 30 9900	25
External Ø D	65 mm

Adapter	HSK-A 63 short
Arbor standard	DIN 69893
Arbor standard	DIN 69882-4
Arbor standard	ISO 12164-1
Shape	A
Cooling channel bore	pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HPC
Machining strategy	HSC
Type of product	Side lock arbor

Accessories

Socket wrench for coolant tubes for HSK 25	309890 25
Spare clamping screw for chucks with clamping Ø D1 25 mm	309900 25
HSK coolant tube for HSK 25	309880 25