

Garant
Whistle Notch arbor, HSK-A 63, Clamping range \varnothing D1: 25 mm

Order data

Order number	304870 25
GTIN	4045197504883
Item class	31A

Description
Version:

- **With back stop screw.**
- **With Balluffchip bore.**

Feature:

The tool is firmly clamped at the side with the clamping screw and supported at the back with the back stop screw. Clamping free of play, giving low vibration running.

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Application:

For clamping tools with parallel shank and inclined clamping flat (2°) to DIN 1835 E and DIN 6535 HE.

Tool can be adjusted axially. Specially for clamping solid carbide drills. The length adjustment due to regrinding the ends of drills can be corrected by axial adjustment backscrew in the toolholder.

Optional extras:

Coolant pipe No. 309880, coolant pipe wrench No. 309890

Overhang dimension A: 110 mm

External \varnothing D: 65 mm

Spare clamping screw No. 30 9900: 25

Technical description

Overhang dimension A	110 mm
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Clamping $\varnothing D_1$	25 mm
Spare clamping screw No. 30 9900	25
External $\varnothing D$	65 mm
Adapter	HSK-A 63
Arbor standard	DIN 69893
Arbor standard	DIN 69882-5
Arbor standard	ISO 12164-1
Shape	A
Balance quality G at rotational speed	G 6.3 at 12,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Machining strategy	HSC
Type of product	Side lock arbor

Accessories

HSK coolant tube for HSK 25	309880 25
Socket wrench for coolant tubes for HSK 25	309890 25
Spare clamping screw for chucks with clamping $\varnothing D1$ 25 mm	309900 25