



ER collet chuck, HSK-A 63 ultra short, for ER collet size: 25 ER



Order data

Order number	305427 25
GTIN	4045197953735
Item class	32A

Description

Version:

With Balluffchip bore.

- **All shanks hard turned (for smooth running!).**
- **Through bored (without adjustment screw).**
- **HSK mating faces machined.**

Application:

For clamping tools with plain shanks in ER collets to DIN 6499 – Form A and B.

Supplied with:

Coated High-Speed clamping nut.

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, ER collets No. 308881 – 309434, ER chuck key No. 309680 or 613300.

Clamping range: 1 - 16 mm

Overhang dimension A: 75 mm

External Ø D: 42 mm

Technical description

External Ø D	42 mm
Overhang dimension A	75 mm
Clamping range	1 - 16 mm

for ER collets	25
Adapter	HSK-A 63 ultra short
Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-6
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

Accessories

ER chuck key for ER collet chuck 25	309680 25
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