

Garant
Combination face mill adapter, HSK-A 63 A = 100, Spigot Ø d1: 27 mm

Order data

Order number	306130 27
GTIN	4045197289902
Item class	31A

Description
Version:

With Balluffchip bore. HSK mating faces machined.

Application:

For clamping shell end mills and milling cutter heads with longitudinal or transverse groove.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Coolant pipe No. 309880, plug-in socket No. 309890, special toggle spanner No. 309840.

External Ø D: 48 mm

Milling mandrel length L₃ with drive ring: 21 mm

Milling mandrel length L₄: 33 mm

Spare milling cutter lock screw No. 309860: 27

Spare drive ring No. 309870: 27

Suitable toggle spanner No. 309840: 27

Technical description

Milling mandrel length L ₄	33 mm
Spare milling cutter lock screw No. 309860	27
Spigot Ø d ₁	27 mm
Milling mandrel length L ₃ with drive ring	21 mm

Suitable toggle spanner No. 309840	27
Spare drive ring No. 309870	27
External Ø D	48 mm
Adapter	HSK-A 63 A = 100
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling cutter spigot

Accessories

Milling cutter lock screw for mandrel Ø 27 mm	309860 27
Face mill drive ring for mandrel Ø 27 mm	309870 27
Toggle spanner for mandrel Ø 27 mm	309840 27